

	Equipment :	FIXTURE	Loss Type :	Quality							KAIZEN IDEA SHEET	
	Department :	QUALITY	Result :	N	P	Q	C	D	S	M		
	Cell :	RE	Type :									Kaizen ID : 3037
Unit Name : Rucha Engineers Pvt Ltd Plant 1, Aurangabad			Operation :									
Kaizen Theme: To Prevent In House Rejection			Idea : Stopper Provided In Fixture in such a way , So Reverse Location Not Possible									
Problem / Present Status		Counter Measure			Benchmark :							
Bottom Reinforcement Assembled In Reverse Direction		Point Added in PM Checksheet, No Customer as well In House rejection from this perticular Phenomenon			Target :							
					Start :		20/03/2017		Finished :		23/03/2017	
					Note :							
					Team Members :							
					1. DEEPAK CHAUDHARY		2. RAMESHWAR					
3.		4.										
5.		6.										
Benefits												
Q		No Customer as well In House rejection from this particular Phenomenon PPM 0.00										
Why Why Analysis :		Result :			Kaizen Sustenance :							
W1 : Bottom Reinforcement Assembled In Reverse Direction		No Customer as well In House rejection from this particular Phenomenon			What To Do : Check on Daily Basis whether Stopper working or Not							
A1 : No Provision on Fixture to arrest Bottom Reinforcement Assembled In Reverse Direction					How To Do : Locate the Part on Fixture in reverse Condition and check whether Stopper working or Not.							
W2 : Why No Provision on Fixture to arrest Bottom Reinforcement Assembled In Reverse Direction ?					Frequency : Daily							
A2 : Not Provided in Fixture design					Cost Incurred For Making Kaizen :							
W3 : Why Not Provided in Fixture design ?					Material Cost		Labour Cost		Total			
A3 :					0.00		0.00		0.00			
W4 : Why ?		Scope & Plan For Horizontal Deployment :										
A4 :		Equipmnet		Target		Status						
Root Cause												
Not Provided in Fixture design												
Date : 29/05/2017												
Registered By : Rucha Engineers Pvt Ltd Plant 1												
Manager's Sign : Mr. S G Sohoni												
----- Rucha Group - Corporate -----												