

	Equipment :	FIXTURE	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 3039
	Department :	SILENCER QUALITY	Result :	N	P	Q	C	D	S	M	
	Cell :	Silencer fabrication	Type :								
Unit Name : 110865 - METALMAN MICRO TURNERS,			Operation : welding								
Kaizen Theme: To eliminate the inhouse defect Blow hole on Connector resonator & cat. Convertor joint.			Idea :								
Problem / Present Status		Counter Measure		Benchmark :		0					
Welding blow hole..				Target :							
Start :				09/04/2017		Finished :		11/04/2017			
Note :											
Team Members :											
1. MR. SARVESH KUMAR				2. MR. SANJEEV KUMAR							
3. MR. MUKESH KUMAR		4. MR. MAHESH PANT									
5. MR. ANURAG		6.									
Benefits											
Why Why Analysis :		Result :		Kaizen Sustenance :							
W1 :				What To Do :							
A1 :											
W2 :				How To Do :							
A2 :											
W3 :				Frequency :							
A3 :				Cost Incurred For Making Kaizen :							
W4 :				Material Cost		Labour Cost		Total			
A4 :				500.00		250.00		750.00			
Root Cause				Scope & Plan For Horizontal Deployment :							
				Equipmnet		Target		Status			
Date : 11/04/2017											
Registered By : Mr. Sanjeev Kumar											
Manager's Sign : MR Ajendra Giri											
----- Bajaj Auto Ltd. (Fabrication) -----											