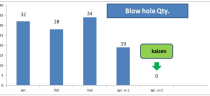


	Equipment :	FIXTURE	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 3040
	Department :	SILENCER QUALITY	Result :	N	P	Q	C	D	S	M	
	Cell :	Silencer fabrication	Type :								
Unit Name : 110865 - METALMAN MICRO TURNERS,			Operation : welding								
Kaizen Theme: To eliminate the in house defect Blow hole on Connector resonator & cat. Convertor joint.			Idea : Increase the mandrel size								
Problem / Present Status		Counter Measure			Benchmark :		0				
Welding Blow Hole..		Provide the new mandrel & increase the mandrel dia 0.4mm.			Target :						
					Start :		09/04/2017		Finished :		11/04/2017
					Note :						
					Team Members :						
					1. MR. SARVESH KUMAR				2. MR. SANJEEV KUMAR		
					3. MR. MUKESH KUMAR				4. MR. MAHESH PANT		
					5. MR. ANURAG		6.				
					Benefits						
					Q		improve Nos 0.00				
Why Why Analysis :		Result :			Kaizen Sustenance :						
W1 : Why Welding blow hole ? A1 : Welding torch stick out more or less during spm round time. W2 : Why Welding torch stick out more or less during spm round time. ? A2 : Part movement obs in fixture. W3 : Why Part movement obs in fixture. ? A3 : Connector resonator part mandral Dia less obs.23.5mm. W4 : Why Connector resonator part mandral Dia less obs.23.5mm. ? A4 : Mandrel design poor not as per part.		Achieve zero blow hole 			What To Do : Point Add in CTQ check sheet How To Do : Visual & vc Frequency : Twice in a shift						
Root Cause Mandrel design poor not as per part.					Cost Incurred For Making Kaizen :						
Date : 11/04/2017					Material Cost		Labour Cost		Total		
Registered By : Mr. Sanjeev Kumar					500.00		250.00		750.00		
Manager's Sign : MR Ajendra Giri					Scope & Plan For Horizontal Deployment :						
					Equipmnet		Target		Status		
					FIXTURE		11/04/2017		COMPLETE		
----- Bajaj Auto Ltd. (Fabrication) -----											