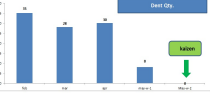


	Equipment :	trolley	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 3041			
	Department :	SILENCER QUALITY	Result :	N	P	Q	C	D	S	M				
	Cell :	Silencer fabrication	Type :											
Unit Name : 110865 - METALMAN MICRO TURNERS,			Operation : material movement											
Kaizen Theme: To eliminate the Dent on outer pipe .			Idea : Material Out put trolley design poor.											
Problem / Present Status		Counter Measure			Benchmark :		0							
Dent on outer pipe.		Provide the new material trolley with modification.			Target :		0							
					Start :		01/05/2017		Finished :		02/05/2017			
					Note :									
					Team Members :									
					1. MR. SARVESH KUMAR		2. MR. SANJEEV KUMAR							
					3. MR. MUKESH KUMAR		4. MR. MAHESH PANT							
5. MR. ANURAG		6.												
Benefits														
Q		improve Nos 0.00												
C		save Rs 50.00												
M		high Days 0.00												
Why Why Analysis :		Result :			Kaizen Sustenance :									
W1 : Why Dent on outer pipe.. ? A1 : Material handling poor. W2 : Why Material handling poor. ? A2 : Metal to metal contact in material trolley. W3 : Why Metal to metal contact in material trolley. ? A3 : Material Out put trolley not effective. W4 : Why Material Out put trolley not effective. ? A4 : Material Out put trolley design poor.		Zero defect 			What To Do : Point Add in JH Check sheet									
Root Cause Material Out put trolley design poor.					How To Do : Visual									
Date : 02/05/2017					Frequency : Twice in a shift									
Registered By : Mr. Sanjeev Kumar					Cost Incurred For Making Kaizen :									
Manager's Sign : MR Ajendra Giri					<table><tr><td>Material Cost</td><td>Labour Cost</td><td>Total</td></tr><tr><td>250.00</td><td>250.00</td><td>500.00</td></tr></table>							Material Cost	Labour Cost	Total
Material Cost	Labour Cost	Total												
250.00	250.00	500.00												
----- Bajaj Auto Ltd. (Fabrication) -----					Scope & Plan For Horizontal Deployment :									
					Equipmnet		Target		Status					
					TROLLEY		02/05/2017		COMPLETE					