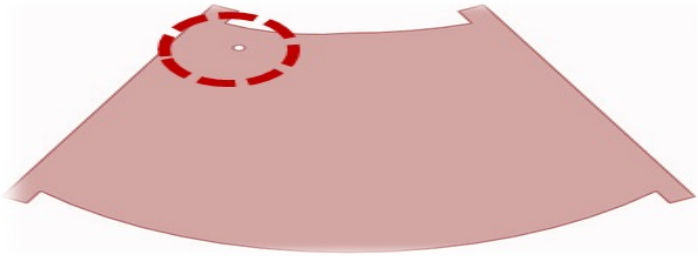
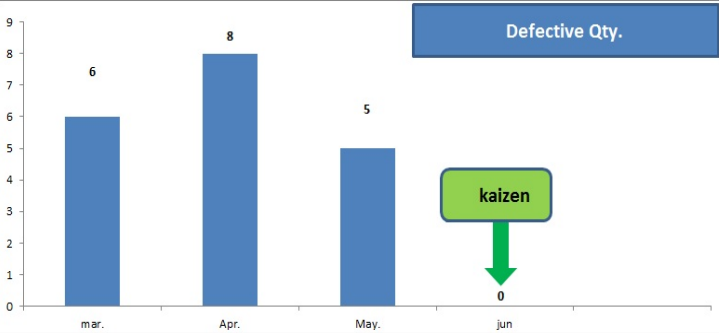


	Equipment :	FIXTURE	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 3042												
	Department :	SILENCER QUALITY	Result :	N	P	Q	C	D	S	M													
	Cell :	Silencer fabrication	Type :																				
Unit Name : 110865 - METALMAN MICRO TURNERS,			Operation : welding																				
Kaizen Theme: To eliminate the in house defect Cone Body blank Drain hole dia less obs. 3.6mm spec. 4.0mm +0.20mm.			Idea : increase pin dia																				
Problem / Present Status		Counter Measure		Benchmark :		0																	
Cone Body Blank Drain hole dia less obs. 3.6mm		Provide the new pin 3.80mm for detecting the cone body drain hole less dia .		Target :																			
 Cone blank drain hole dia less obs. 3.6 mm spec. 4.0mm +0.2 mm				Start :		03/06/2017		Finished :		06/06/2017													
				Note :																			
				Team Members :																			
				1. MR. SARVESH KUMAR		2. MR. SANJEEV KUMAR																	
				3. MR. MUKESH KUMAR		4. MR. MAHESH PANT																	
5. MR. ANURAG		6.																					
Benefits																							
M		HIGH Days 0.00																					
Q		IMPROVE Nos 0.00																					
Why Why Analysis :		Result :		Kaizen Sustenance :																			
W1 : Why Cone Body Blank Drain hole dia less obs. 3.6mm06/06/2017 ? A1 : Cone Body drain hole detecting pin not effective. W2 : Why Cone Body drain hole detecting pin not effective. ? A2 : Cone Body drain hole detecting pin dia less obs.3.50mm W3 : Why Cone Body drain hole detecting pin dia less obs.3.50mm ? A3 : Pin Design not as per part W4 : Why Pin Design not as per part ? A4 :		Sustain zero defect 		What To Do : Point add in CTQ Audit sheet How To Do : visual & VC Frequency : Twice in a shift Cost Incurred For Making Kaizen : <table><tr><td>Material Cost</td><td>Labour Cost</td><td>Total</td></tr><tr><td>300.00</td><td>150.00</td><td>450.00</td></tr></table> Scope & Plan For Horizontal Deployment : <table><tr><td>Equipmnet</td><td>Target</td><td>Status</td></tr><tr><td>FIXTURE</td><td>06/06/2017</td><td>COMPLETE</td></tr></table>								Material Cost	Labour Cost	Total	300.00	150.00	450.00	Equipmnet	Target	Status	FIXTURE	06/06/2017	COMPLETE
Material Cost	Labour Cost	Total																					
300.00	150.00	450.00																					
Equipmnet	Target	Status																					
FIXTURE	06/06/2017	COMPLETE																					
Root Cause Pin Design not as per part																							
Date : 06/06/2017																							
Registered By : Mr. Sanjeev Kumar																							
Manager's Sign : MR Ajendra Giri																							
----- Bajaj Auto Ltd. (Fabrication) -----																							