

<input type="checkbox"/>	<b>Equipment :</b>	Clamp	<b>Loss Type :</b> Quality					<b>KAIZEN IDEA SHEET</b>										
	<b>Department :</b>	Fixture Maintenance	<b>Result :</b>									N	P	Q	C	D	S	M
	<b>Cell :</b>	RE Robotic	<b>Type :</b>															
<b>Unit Name :</b> Rucha Engineers Pvt Ltd Plant 1, Aurangabad			<b>Operation :</b> Clamping					<b>Kaizen ID : 3043</b>										
<b>Kaizen Theme:</b> To prevent inhouse rejection of flash guard damage			<b>Idea :</b> To provided standard shim packing to clamp to avoid damage															
<b>Problem / Present Status</b>			<b>Counter Measure</b>					<b>Benchmark :</b>		50								
Splash guard damage			Shim packing change with new one thats why increase height of clamp					<b>Target :</b>		0								
								<b>Start :</b>	27/06/2017		<b>Finished :</b>	27/06/2017						
<input type="checkbox"/>			<input type="checkbox"/>					<b>Note :</b>										
								<b>Team Members :</b>										
								1. B M Kadam		2. D S Dhabade								
								3. Sunil Pawar		4. S S Khetale								
								5.		6.								
								<b>Benefits</b>										
<b>Why Why Analysis :</b>			<b>Result :</b>					<b>Kaizen Sustenance :</b>										
W1 : Flash guard damage			No flash guard damage					What To Do : Provided shim packing to clamp										
A1 : Clamp strike on flash guard during clamping								How To Do : monitoring fixture JH/PM sheet										
W2 : Why Clamp strike on flash guard during clamping ?								Frequency : Daily										
A2 : Shim packing of clamp wear out			<input type="checkbox"/>					<b>Cost Incurred For Making Kaizen :</b>										
W3 : Why Shim packing of clamp wear out ?								Material Cost		Labour Cost		Total						
A3 :								0.00		0.00		0.00						
W4 :								<b>Scope &amp; Plan For Horizontal Deployment :</b>										
A4 :								Equipmnet		Target		Status						
<b>Root Cause</b>																		
Shim packing of clamp wear out																		
<b>Date :</b> 29/06/2017																		
<b>Registered By :</b> Rucha Engineers Pvt Ltd Plant 1																		
<b>Manager's Sign :</b> Mr. S G Sohoni																		
----- Rucha Group - Corporate -----																		