

<div></div>	Equipment :	Clamp	Loss Type :	Quality							KAIZEN IDEA SHEET
	Department :	Fixture Maintenance	Result :	N	P	Q	C	D	S	M	
	Cell :	RE Robotic	Type :								
Unit Name : Rucha Engineers Pvt Ltd Plant 1, Aurangabad			Operation : Clamping								
Kaizen Theme: To prevent inhouse rejection of flash guard damage			Idea : To provided standard shim packing to clamp to avoid damage								
Problem / Present Status		Counter Measure			Benchmark :		50				
Splash guard damage		Shim packing change with new one thats why increase height of clamp			Target :		0				
					Start :		27/06/2017		Finished :	27/06/2017	
<div></div>		<div></div>			Note :						
					Team Members :						
					1. B M Kadam			2. D S Dhabade			
					3. Sunil Pawar			4. S S Khetale			
					5.			6.			
					Benefits						
Why Why Analysis :		Result :			Kaizen Sustenance :						
W1 : Flash guard damage		No flash guard damage			What To Do : Provided shim packing to clamp						
A1 : Clamp strike on flash guard during clamping											
W2 : Why Clamp strike on flash guard during clamping ?					How To Do : monitoring fixture JH/PM sheet						
A2 : Shim packing of clamp wear out		<div></div>									
W3 : Why Shim packing of clamp wear out ?					Frequency : Daily						
A3 :					Cost Incurred For Making Kaizen :						
W4 :					Material Cost		Labour Cost		Total		
A4 :					0.00		0.00		0.00		
Root Cause					Scope & Plan For Horizontal Deployment :						
Shim packing of clamp wear out					Equipmnet			Target		Status	
Date : 29/06/2017											
Registered By : Rucha Engineers Pvt Ltd Plant 1											
Manager's Sign : Mr. S G Sohoni											
----- Rucha Group - Corporate -----											