

	Equipment :	PART LOCATING TROLLY	Loss Type :	Quality							KAIZEN IDEA SHEET	
	Department :	QUALITY	Result :	N	P	Q	C	D	S	M		
	Cell :	HALF FRAME	Type :									
Unit Name : Rucha Engineers Pvt Ltd Plant 1, Aurangabad			Operation :									
Kaizen Theme: To Prevent In House Rejection Due to Damage of Upper Part Steering Tube			Idea : To Avoid Metal to Metal Contact between Upper Part and Part Locating Trolley									
Problem / Present Status		Counter Measure			Benchmark :							
Upper Part Damage Found (Boring Area Damage)		Provide Rubber Tube to Part Locating Trolley for Avoiding In House Rejection due to Damages			Target :							
					Start :		12/06/2017		Finished :		15/06/2017	
					Note :							
					Team Members :							
					1. Mr.Prasenjit Survade		2. Mr.Riyaz Pathan					
3.		4.		5.		6.						
Benefits												
Q		In House Rejection Due to Damage of Upper Part reduced to 80 % Percent 100.00										
Why Why Analysis :		Result :			Kaizen Sustenance :							
W1 : Upper Part Boring Area Damage		In house Rejection Reduced to 80%			What To Do : To Provide Rubber Tube to Upper Part Locating Trolley							
A1 : No Provision to Arrest Damage					How To Do : Check Whether Rubber Tube is Available on Trolley or Not							
W2 : Why No Provision to Arrest Damage ?					Frequency : Monthly							
A2 : Metal to Metal Contact					Cost Incurred For Making Kaizen :							
W3 : Why Metal to Metal Contact ?					Material Cost		Labour Cost		Total			
A3 :					0.00		0.00		0.00			
W4 :		Scope & Plan For Horizontal Deployment :										
A4 :		Equipmnet		Target		Status						
Root Cause												
Metal to Metal Contact												
Date : 14/06/2017												
Registered By : Rucha Engineers Pvt Ltd Plant 1												
Manager's Sign : Mr. S G Sohoni												
----- Rucha Group - Corporate -----												