

	Equipment :	FIXTURE	Loss Type :	Quality							KAIZEN IDEA SHEET						
	Department :	QUALITY	Result :	N	P	Q	C	D	S	M							
	Cell :	RE Robotic	Type :														
Unit Name : Rucha Engineers Pvt Ltd Plant 1, Aurangabad			Operation :														
Kaizen Theme: To Prevent Customer Complaint and In House Rejection Due to Breather Clip Missing			Idea : Sensor Provide to Arrest Missing Part														
Problem / Present Status		Counter Measure			Benchmark :												
Breather Clip Missing Found at Customer End As well as Found in In house Rejection		Process Change and Sensor Provide in First Stage to Detect Clip Missing at Start of Cycle.			Target :												
					Start :		16/06/2017		Finished :	20/06/2017							
					Note :												
					Team Members :												
					1. Mr.P.M.Baswade		2. Mr.Kokat										
3. Mr.Pawar		4.															
5.		6.															
Benefits																	
Q		Zero CC and IHR PPM 0.00															
Why Why Analysis :		Result :			Kaizen Sustenance :												
W1 : Why Breather Clip Missing ? A1 : There is a Manual Operation of Locating Breather Clip on Main member RH side and Clip Missing W2 : Why There is a Manual Operation of Locating Breather Clip on Main member RH side and Clip Missing ? A2 : Manual Operation of Breather Clip Locating as per Process Flow Define and No Provision To Arrest Clip Missing W3 : Why Manual Operation of Breather Clip Locating as per Process Flow Define and No Provision To Arrest Clip Missing ? A3 : W4 : A4 :		Customer Complaint and In House Rejection is Zero <table><thead><tr><th>Month</th><th>C.C Due to Breather Clip Missing</th></tr></thead><tbody><tr><td>Mar-17</td><td>4</td></tr><tr><td>Apr-17</td><td>5</td></tr><tr><td>May-17</td><td>4</td></tr></tbody></table>			Month	C.C Due to Breather Clip Missing	Mar-17	4	Apr-17	5	May-17	4	What To Do : Check Whether Provided sensor Works or Not How To Do : Point Added in Poka yoke Checksheet Frequency : Daily				
Month	C.C Due to Breather Clip Missing																
Mar-17	4																
Apr-17	5																
May-17	4																
Root Cause Manual Operation of Breather Clip Locating as per Process Flow Define and No Provision To Arrest Clip Missing					Cost Incurred For Making Kaizen :												
Date : 19/06/2017					Material Cost		Labour Cost		Total								
Registered By : Rucha Engineers Pvt Ltd Plant 1					0.00		0.00		0.00								
Manager's Sign : Mr. S G Sohoni																	
----- Rucha Group - Corporate -----																	