

<div><div></div></div>	Equipment :	FIXTURE	Loss Type :	Quality							KAIZEN IDEA SHEET
	Department :	Quality Dept	Result :	N	P	Q	C	D	S	M	
	Cell :	Maxima line	Type :								
Unit Name : Rucha Engineers Pvt Ltd Plant 1, Aurangabad			Operation : CO2 Welding								
Kaizen Theme: To prevent customer complaint & inhouse rejection of front support bkt shift / tilt			Idea : Given fixed location in fixture for front support bkt welding								
Problem / Present Status		Counter Measure		Benchmark :		10					
Front support bkt shift / Tilt due to manually welding		Provided proper fix location on fixture for front support bkt welding in mega chassis		Target :		0					
				Start :		25/06/2017		Finished :		20/06/2017	
<div><div></div></div>		<div><div></div></div>		Note :							
				Team Members :							
				1. R R Adhau		2. B M Kadam					
				3. Sunil Pawar		4. D S Dhabade					
				5.		6.					
				Benefits							
				Q		No rework of front support bkt Percent 20.00					
Why Why Analysis :		Result :		Kaizen Sustenance :							
W1 : Why Front support bkt shift ?		No front support bkt shift		What To Do : To provided welding fixture for front support bkt welding on mega chassis F20 stage							
A1 : Manually welding front support bkt				How To Do : Monitoring in fixture PM inspection sheet							
W2 : Why Manually welding front support bkt ?											
A2 : No fixed location in fixture											
W3 : Why No fixed location in fixture ?											
A3 :											
W4 :											
A4 :											
Root Cause											
No fixed location in fixture											
Date : 30/06/2017											
Registered By : Rucha Engineers Pvt Ltd Plant 1											
Manager's Sign : Mr. S G Sohoni											
----- Rucha Group - Corporate -----											