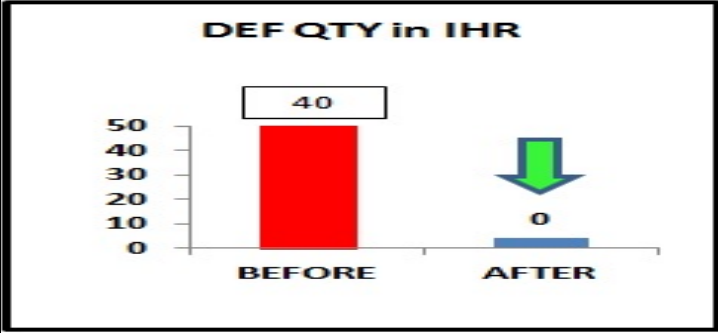


	Equipment :	Fixutre	Loss Type :	Quality							KAIZEN IDEA SHEET
	Department :	Quality Dept	Result :	N	P	Q	C	D	S	M	
	Cell :	Maxima line	Type :								
Unit Name : Rucha Engineers Pvt Ltd Plant 1, Aurangabad			Operation :								Kaizen ID : 3049
Kaizen Theme: No fix location on fixture for breather clip (Assly wire guide clip)			Idea : To provide Proper fix location on fixture of assly wire guide clip								
Problem / Present Status		Counter Measure		Benchmark :							
		Provided proper location on fixture & addon gauge for assly wire guide orientation checking purpose		Target :							
				Start :		14/06/2017		Finished :		20/06/2017	
				Note :							
				Team Members :							
				1. R R Adhau				2. D K Choudhari			
				3. Sunil Pawar				4. D S Dhabade			
				5.				6.			
				Benefits							
Why Why Analysis :		Result :		Kaizen Sustenance :							
W1 : Why Assly wire guide orientation wrong ? A1 : Manually welding W2 : Why Manually welding ? A2 : No fix location on fixture W3 : Why No fix location on fixture ? A3 : W4 : A4 :		No assly wire guide orientation wrong 		What To Do : Inspection point added in checksheet How To Do : Daily JH & Weekly PM Frequency : Weekly							
Root Cause No fix location on fixture				Cost Incurred For Making Kaizen :							
Date : 01/07/2017				Material Cost		Labour Cost		Total			
Registered By : Rucha Engineers Pvt Ltd Plant 1				0.00		0.00		0.00			
Manager's Sign : Mr. S G Sohoni				Scope & Plan For Horizontal Deployment :							
				Equipmnet				Target		Status	
----- Rucha Group - Corporate -----											