

	Equipment :	Fixture	Loss Type :	Quality							KAIZEN IDEA SHEET
	Department :	Quality	Result :	N	P	Q	C	D	S	M	
	Cell :	Fuel Tank	Type :								
Unit Name : Rucha Engineers Pvt Ltd Plant 1, Aurangabad			Operation :								
Kaizen Theme: To Prevent In House Rejection Due to Wrong Welding Top Assly on AA141093 – Fuel Tank Nigeria			Idea : Stopper Provided on Fixture								
Problem / Present Status		Counter Measure			Benchmark :						
More In house Rejection Due to Wrong Welding Top Assembly AA141093 – Fuel Tank Nigeria		Stopper Provided to Fixture to Arrest wrong Welding Top Assembly AA141093 – Fuel Tank Nigeria			Target :						
					Start :		18/06/2017		Finished :	23/06/2017	
					Note :						
					Team Members :						
					1. Mr.Rohit Kadam		2.				
					3.		4.				
					5.		6.				
					Benefits						
					Q		In House Rejection Zero PPM 0.00				
Why Why Analysis :		Result :			Kaizen Sustenance :						
W1 : Why Wrong Welding Top Assly on AA141093 – Fuel Tank Nigeria ? A1 : It is Possible in Fixture W2 : Why It is Possible in Fixture ? A2 : No Stopper Provided on Fixture W3 : Why No Stopper Provided on Fixture ? A3 : W4 : A4 :		100 % Reduction in In House rejection			What To Do : Check whether Stoppers Available or Not						
					How To Do : Point Added in Fixture PM Checksheet						
					Frequency : Weekly						
					Cost Incurred For Making Kaizen :						
					Material Cost		Labour Cost		Total		
					0.00		0.00		0.00		
					Scope & Plan For Horizontal Deployment :						
					Equipmnet		Target		Status		
Root Cause No Stopper Provided on Fixture											
Date : 21/06/2017											
Registered By : Rucha Engineers Pvt Ltd Plant 1											
Manager's Sign : Mr. S G Sohoni											
----- Rucha Group - Corporate -----											