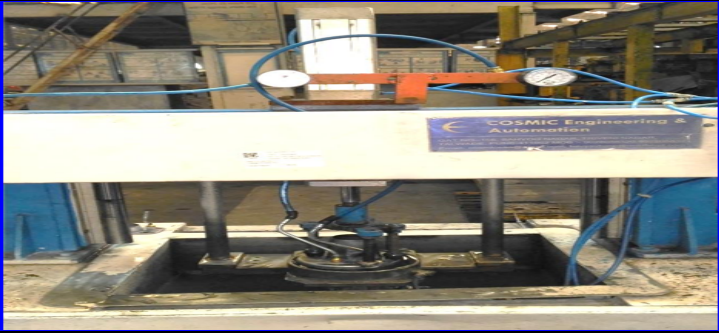

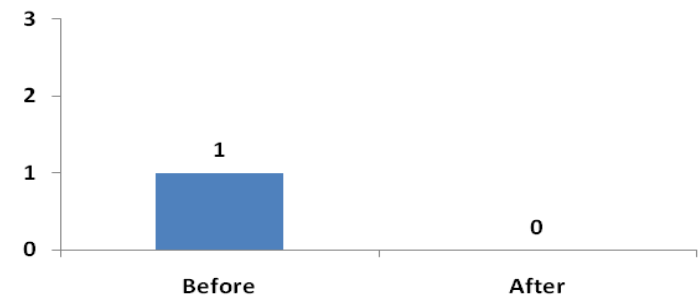
	Equipment :	Baffle blockage & leak testing	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 3054												
	Department :	Quality	Result :	N	P	Q	C	D	S	M													
	Cell :	Fuel Tank	Type :																				
Unit Name : 108302 - NEEL AUTO PRIVATE LIMITED-Pantnagar,			Operation : Baffle blockage & leak testing																				
Kaizen Theme: To Prevent EFR of fuel tank Drain Pipe blockage.			Idea : To implement a system to check the vent pipe blockage																				
Problem / Present Status		Counter Measure		Benchmark :		1																	
Drain pipe blockage phenomenon observed in field, one case reported		Provided an automatic pneumatic sytem that detects for any blockage and leakage in the vent tube and generates an alarm if there is no blockage or lea		Target :		0																	
				Start :		08/07/2017		Finished :		12/02/2017													
				Note :																			
				Team Members :																			
				1. Yatendra		2. Manish																	
				3. Abhishek Singh		4.																	
				5.		6.																	
				Benefits																			
				Q		EFR defect phenomenon prevented Nos 0.00																	
				M		The morale of the operator has raised Rs 0.00																	
Why Why Analysis :		Result :		Kaizen Sustenance :																			
W1 : Why Drain pipe blockage phenomenon observed in field, one case reported ? A1 : Vent tube blockage W2 : Why Vent tube blockage ? A2 : Filler material during brazing, chocked the vent tube W3 : Why Filler material during brazing, chocked the vent tube ? A3 : No inspection after vent tube brazing with inner W4 : Why No inspection after vent tube brazing with inner ? A4 :		Prevention of vent tube blockage phenomenon. 		What To Do : Ensure working of pneumatic system How To Do : though JH check sheet Frequency : daily. Cost Incurred For Making Kaizen : <table><tr><td>Material Cost</td><td>Labour Cost</td><td>Total</td></tr><tr><td>0.00</td><td>0.00</td><td>0.00</td></tr></table> Scope & Plan For Horizontal Deployment : <table><tr><td>Equipmnet</td><td>Target</td><td>Status</td></tr><tr><td colspan="3"></td></tr></table>								Material Cost	Labour Cost	Total	0.00	0.00	0.00	Equipmnet	Target	Status			
Material Cost	Labour Cost	Total																					
0.00	0.00	0.00																					
Equipmnet	Target	Status																					
Root Cause No inspection after vent tube brazing with inner																							
Date : 12/02/2017																							
Registered By : Mr. Akshat Bhatnagar																							
Manager's Sign : Mr. Pramod Kumar Yadav																							
----- Bajaj Auto Ltd. (Fabrication) -----																							