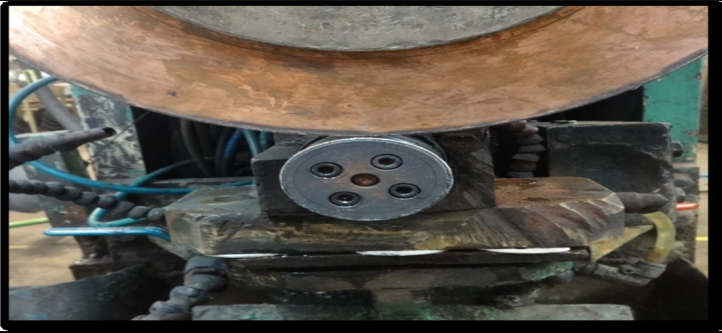

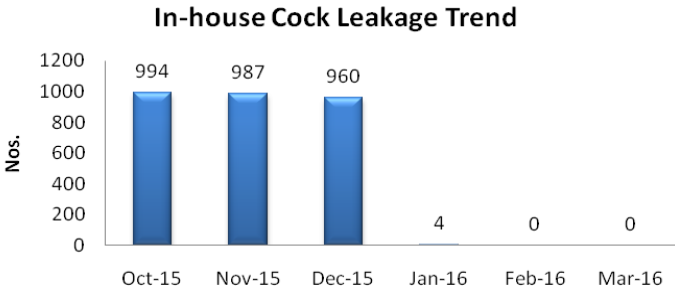
	Equipment :	Internal rework & leakage testing	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 3055	
	Department :	Quality	Result :	N	P	Q	C	D	S	M		
	Cell :	fuel Tank	Type :									
Unit Name : 108302 - NEEL AUTO PRIVATE LIMITED-Pantnagar,			Operation : To prevent internal rework due to seam leakage									
Kaizen Theme: To prevent internal rework due to seam leakage			Idea : Insulation should be Between lower wheel & cock area.									
Problem / Present Status		Counter Measure			Benchmark :		35					
35 Nos. rework / shift due to seam leakage.		Insulation provided on lower wheel by placing removal plastic cap on lower wheel .			Target :		0					
					Start :		28/12/2015		Finished :		30/12/2015	
					Note :							
					Team Members :							
					1. Manoj Upadhyay		2. Gaurav Chaudhary					
					3. Govind Jee		4.					
5.		6.										
Benefits												
P		Productivity Increased. Rs 0.00										
Q		Quality Improved. Rs 0.00										
C		Reduce cost of poor Quality. Rs 0.00										
Why Why Analysis :		Result :			Kaizen Sustenance :							
W1 : Why 30/12/2015 ? A1 : 35 Nos. rework / shift due to seam leakage. W2 : Why 35 Nos. rework / shift due to seam leakage. ? A2 : Weak welding joint found near cock area. W3 : Why Weak welding joint found near cock area. ? A3 : Current leakage / Shunting near cock area W4 : Why Current leakage / Shunting near cock area ? A4 : Cock area touch to lower wheel during seam welding.		Seam welding leakage rework reduce from 37 to 0 nos. per Day.			What To Do : Ensure insulation availability							
					How To Do : though sustenance check sheet							
					Frequency : as per plan							
					Cost Incurred For Making Kaizen :							
					Material Cost		Labour Cost		Total			
					0.00		0.00		0.00			
					Scope & Plan For Horizontal Deployment :							
					Equipmnet				Target		Status	
Root Cause Cock area touch to lower wheel during seam welding.												
Date : 30/12/2015												
Registered By : Mr. Akshat Bhatnagar												
Manager's Sign : Mr. Pramod Kumar Yadav												
----- Bajaj Auto Ltd. (Fabrication) -----												