Image: Call: Oracide Result: N P C D S M Coll: Opainter: Toge: I C D S M Notation	S PA IA I	Equipment :	Eliminate IHR Phenomena	of wrong	Head Pipe	ead Pipe welding			Loss Type :	t Los	s					K	KAIZEN IDEA SHEET			
Unit Name: 10802 - NEEL AUTO PRIVATE LIMITED-Parinager. Operation : To Eliminate HR Phenomena of wrong Head Pipe welding. Kaken There: To Eliminate HR Phenomena of wrong Head Pipe welding. Use : To modify Battom Locator from morable to fibed. Problem / Present Status Counter Measure Counter Measure Benchmark : 6 D-125 frames head pipe welded in B-104E frame on those F30. Morable locator regleaded by thead locator in focure so that main lock pill will Target : 0 Minit Winy Analyzis : Resent : Resent : Resent : Kalzen There. Why Winy Analyzis : Resent : Resent : Resent : Kalzen Sustemance : Wint Counter Co	S BAJAJ	Department :	Quality						Result :	N	Р	Q	С	D	S	ſ	M			
Kaizen Them: To Eliminate IHR Phenomena of wrong Head Pipe welding. Idea : To modify Batom Locator from movable to fixed. Problem / Present Status Counter Measure Benchmark : 60 D-125 frame's head pipe welded in B-104E frame. Movable locator on foture and wrong Head Pipe welding eliminated. Benchmark : 60 Why Why Analysis : Result : Measure Benchmark : 60 Image: 1 0 Counter Measure With Why Analysis : Result :	Ustinetly Ahead	Cell :	Quality													Kaizen ID : 3056				
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D-125 trane's head pipe welded in B-104E frame on fixture F30. Movable locator replaced by find locator on fixture so that main lock pin will in the equilified in other model head pipe. Target : 0 Image : 0 Start : 22/08/2016 Finished : 23/08/2016 Wote : Image : 0 Image : 0 Image : 0 0 Image : 0 0 0 0 0 Image : 0 0 0 0 0	Kaizen Theme: To El	iminate IHR Phenomen	Idea : To modify Bottom							Locator from movable to fixed.										
Into be qualified in other model head pipe. Star: 22082016 Finished: 23082016 Iter: 22082016 Finished: 23082016 Team Members:	Problem / Present Status				Counter Measure							Benchmark : 56								
Note: 22082016 Finishod :: 22082016 Note: Image: Signed Sig	D-125 frame's head pipe welded in B-104E frame on fixture F30.			Movable locator replaced by fixed locator on fixture so that main lock pin will						will	Target : 0									
With Why Analysis : Image: Similar Simil												Start : 22/08/2016				Finis	ned :	23/08/20	16	
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