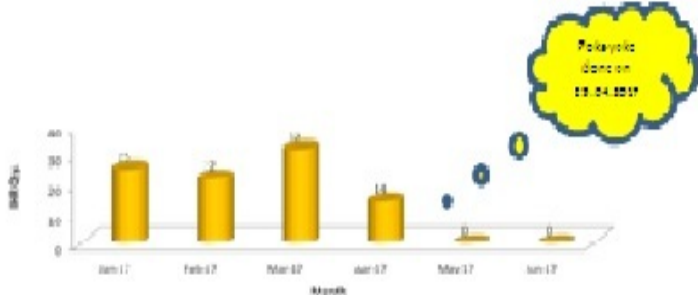
	Equipment :	Center Less Grinding Machine	Loss Type :		Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 3062												
	Department :	Quality	Result :		N	P	Q	C	D	S	M													
	Cell :	Center Shaft Stand	Type :																					
Unit Name :			112282 - PERFECT DYANAMICS AUTO PVT LTD,			Operation :							Center less grinding											
Kaizen Theme:			To eliminate IHR thru POKA by use of electronic system in shaft center stand.			Idea :							Poka-Yoke											
Problem / Present Status			Counter Measure				Benchmark :		25															
Inspection frequency by pass by operator.			Inspection gauge interlocking with counter thru electronic sensor at 100 nos cycle to avoid inspection skip.				Target :		0															
							Start :		16/04/2017		Finished :		20/04/2017											
							Note :																	
<div style="border: 2px solid red; padding: 10px; text-align: center;"> <h2>Man Dependent Inspection</h2> </div>			<div style="border: 1px solid red; padding: 10px;"> ✖ </div>				Team Members :																	
							1. Mr. Akhilesh Singh				2. Mr. Anuj Srivastava													
							3. Mr. Naveen Chaudhary				4. Mr. Vishal Kumar													
							5.				6.													
							Benefits																	
							Q	In-house rejection eliminated Nos 0.00																
							Q	customer complaint eliminated Nos 0.00																
							M	Team moral up Rs 0.00																
Why Why Analysis :			Result :				Kaizen Sustenance :																	
W1 : Why Dimn. 17.3 +0.05 mm found over size. ? A1 : Gap between grinding wheels due to natural wear. W2 : Why Gap between grinding wheels due to natural wear. ? A2 : Wheel re-setting not done due to inspection skip . W3 : Why Wheel re-setting not done due to inspection skip . ? A3 : Inspection man dependant. W4 : Why Inspection man dependant. ? A4 :			In-house rejection eliminated. 				What To Do : Daily poka-yoke audit How To Do : Daily poka-yoke check sheet Frequency : Daily Cost Incurred For Making Kaizen : <table border="1" style="width: 100%;"> <tr> <th>Material Cost</th> <th>Labour Cost</th> <th>Total</th> </tr> <tr> <td>1000.00</td> <td>500.00</td> <td>1500.00</td> </tr> </table> Scope & Plan For Horizontal Deployment : <table border="1" style="width: 100%;"> <tr> <th>Equipmnet</th> <th>Target</th> <th>Status</th> </tr> <tr> <td>Flaring operation</td> <td>22/04/2017</td> <td>COMPLETE</td> </tr> </table>						Material Cost	Labour Cost	Total	1000.00	500.00	1500.00	Equipmnet	Target	Status	Flaring operation	22/04/2017	COMPLETE
Material Cost	Labour Cost	Total																						
1000.00	500.00	1500.00																						
Equipmnet	Target	Status																						
Flaring operation	22/04/2017	COMPLETE																						
Root Cause																								
Inspection man dependant.																								
Date :			05/08/2017																					
Registered By :			Mr. Gopal singh																					
Manager's Sign :			Mr. Dharmendra Srivastava																					
----- Bajaj Auto Ltd. (Fabrication) -----																								