

	Equipment :		Loss Type :	Other							KAIZEN IDEA SHEET	
	Department :	Maintanance	Result :	N	P	Q	C	D	S	M		
	Cell :	Robot Line	Type :									Kaizen ID : 3080
Unit Name : Rucha Engineers Pvt Ltd Plant 1, Aurangabad			Operation : Spotting									
Kaizen Theme: To Reduce maintenance cost			Idea : Modifying spotting gun top holder									
Problem / Present Status		Counter Measure			Benchmark :							
High cost & consumption for spotting gun holder		Modified top holder design by providing shank arrangement in holder			Target :							
					Start :		20/07/2017		Finished :		30/07/2017	
					Note :							
					Team Members :							
					1. Mr.Sajid Shaikh				2. Mr.P.M.Giram			
					3.				4.			
					5.				6.			
					Benefits							
Why Why Analysis :		Result :			Kaizen Sustenance :							
W1 :		Robot Gun Holder Cost			What To Do : PM Check Sheet Updated							
A1 :					How To Do : Visual							
W2 :												
A2 :												
W3 :												
A3 :												
W4 :												
A4 :												
Root Cause												
Date : 20/07/2017												
Registered By : Rucha Engineers Pvt Ltd Plant 1												
Manager's Sign : Mr. S G Sohoni												
----- Rucha Group - Corporate -----												