

	Equipment :	Fixture	Loss Type :	Quality							KAIZEN IDEA SHEET
	Department :	Quality Assurance	Result :	N	P	Q	C	D	S	M	
	Cell :	RE Full Frame	Type :								
Unit Name : Rucha Engineers Pvt Ltd Plant 1, Aurangabad			Operation :								
Kaizen Theme: Proactive Approach for Cylinder Rest(AF161087) Missing			Idea : Zero Volt Pokayoke								
Problem / Present Status		Counter Measure			Benchmark :						
Due to Manual Operation ,Cylinder Locating on F 30 Stage Possibility of Cylinder Rest Missing Missing		Component Clamping Cycle is Interlocked By using Zero Volt Supply Through Relay. Supply Loop Gets Completed Through Bkt Pressure			Target :						
					Start :		14/07/2017		Finished : 17/07/2017		
					Note :						
					Team Members :						
					1. Mr.Sachin Khetle		2.				
3. Mr.P M Baswade		4.									
5. Mr.Lande		6.									
Benefits											
Why Why Analysis :		Result :			Kaizen Sustenance :						
W1 : Cylinder Rest(AF161087) Missing ? A1 : Operator Mistake W2 : Why Operator Mistake ? A2 : Manual Locating on fixture W3 : Why Manual Locating on fixture ? A3 : No Detection of Missing Part W4 : Why No Detection of Missing Part ? A4 :		No Customer Complaint 			What To Do : Daily Sustenance Check						
Root Cause No Detection of Missing Part					How To Do : By Conducting Daily Pokayoke Audit						
Date : 25/07/2017					Frequency : daily						
Registered By : Rucha Engineers Pvt Ltd Plant 1					Cost Incurred For Making Kaizen :						
Manager's Sign : Mr. S G Sohoni					Material Cost		Labour Cost		Total		
----- Rucha Group - Corporate -----					0.00		0.00		0.00		
					Scope & Plan For Horizontal Deployment :						
					Equipmnet		Target		Status		