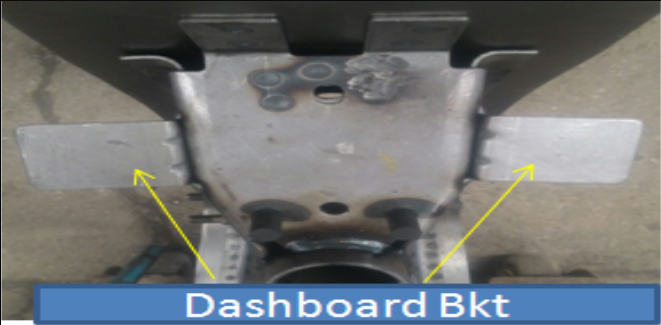
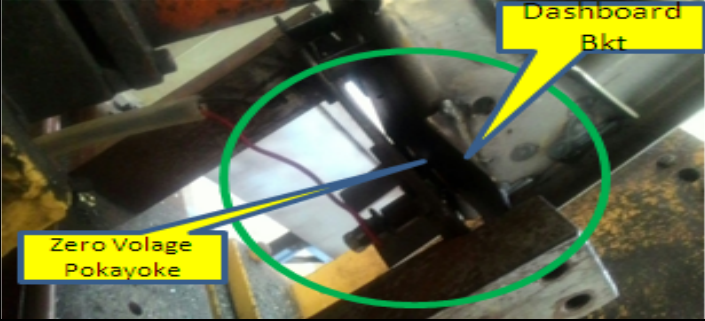
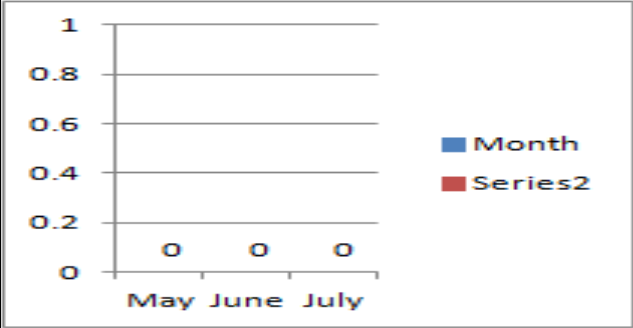
	Equipment :	Fixture	Loss Type :	Quality							KAIZEN IDEA SHEET
	Department :	Quality Assurance	Result :	N	P	Q	C	D	S	M	
	Cell :	RE Line Full Frame	Type :								
Unit Name : Rucha Engineers Pvt Ltd Plant 1, Aurangabad			Operation :								
Kaizen Theme: Proactive Approach For Dashboard Bkt Missing it is Not Detect in Upper Part Assly			Idea : Provide Zero Voltage Pokayoke								
Problem / Present Status		Counter Measure			Benchmark :						
Proactive Approach For Dashboard Bkt Missing it is Not Detect in Upper Part Assly		Component Clamping Cycle is Interlocked By using Zero Volt Supply Through Relay. Supply Loop Gets Completed Through Bkt Pressure			Target :						
					Start :		19/07/2017		Finished :	23/07/2017	
					Note :						
					Team Members :						
					1. Mr.Sachin Khettle		2.				
					3. Mr.Prasenjit Survade		4.				
					5. Mr.Giram		6.				
Benefits											
Why Why Analysis :		Result :			Kaizen Sustenance :						
W1 : Why Dashboard Bkt Missing ? A1 : No Detection W2 : Why No Detection ? A2 : W3 : A3 : W4 : A4 :		NO Customer Complaint 			What To Do : By Daily Sustenance						
Root Cause No Detection					How To Do : By Conducting Daily Pokayoke Audit						
Date : 27/07/2017					Frequency : Daily						
Registered By : Rucha Engineers Pvt Ltd Plant 1					Cost Incurred For Making Kaizen :						
Manager's Sign : Mr. S G Sohoni											
----- Rucha Group - Corporate -----					Scope & Plan For Horizontal Deployment :						
					Equipmnet		Target		Status		