

	Equipment :	Fixture	Loss Type :	Quality							KAIZEN IDEA SHEET	
	Department :	Quality Assurance	Result :	N	P	Q	C	D	S	M		
	Cell :	RE Full Frame	Type :									
Unit Name : Rucha Engineers Pvt Ltd Plant 1, Aurangabad			Operation :									
Kaizen Theme: To Reduce Customer Complaint Due to Auto Adjuster Bkt Missing			Idea : Provide Sensor To Arrest Auto Adjustor Missing									
Problem / Present Status		Counter Measure			Benchmark :							
Customer Complaint Due to Auto Adjuster Bkt Missing		Provide Sensor To Arrest Auto Adjustor Missing on F30 Stage if Found Missing, Cycle Will Not Start			Target :							
					Start :		24/07/2017		Finished :		28/07/2017	
					Note :							
					Team Members :							
					1. Mr.Sachin Khetle		2.					
3. Mr.Ashok Pawar		4.										
5. Mr.Lande		6.										
Benefits												
Q		No Complaint Received PPM 0.00										
Why Why Analysis :		Result :			Kaizen Sustenance :							
W1 : Why Auto Adjuster Bkt Missing ? A1 : Manual Spot Welding on FCM Chances for Operator Poka W2 : Why Manual Spot Welding on FCM Chances for Operator Poka ? A2 : No Provision to Arrest Part Missing W3 : Why No Provision to Arrest Part Missing ? A3 : W4 : A4 :		No Complaint Received from BAL From Action Taken			What To Do : By Sustenance Checking							
					How To Do : Through Daily Pokayoke Audit							
					Frequency : Daily							
					Cost Incurred For Making Kaizen :							
					Material Cost		Labour Cost		Total			
0.00		0.00		0.00								
Root Cause					Scope & Plan For Horizontal Deployment :							
No Provision to Arrest Part Missing					Equipmnet		Target		Status			
Date : 26/07/2017												
Registered By : Rucha Engineers Pvt Ltd Plant 1												
Manager's Sign : Mr. S G Sohoni												
----- Rucha Group - Corporate -----												