

	Equipment :	Fixture	Loss Type :	Quality							KAIZEN IDEA SHEET	
	Department :	Quality Assurance	Result :	N	P	Q	C	D	S	M		
	Cell :	RE Full Frame	Type :									
Unit Name : Rucha Engineers Pvt Ltd Plant 1, Aurangabad			Operation :									
Kaizen Theme: Proactive Approach for Support Angle Missing			Idea : Zero Voltage Pokayoke Provide									
Problem / Present Status		Counter Measure			Benchmark :							
Proactive Approach for Support Angle Missing		By Using Zero Voltage Pokayoke Concept we detect the part Presence on Fixture which Enable to next Clamping Sequence of Fixture			Target :							
					Start :		22/08/2017		Finished :		25/07/2017	
					Note :							
					Team Members :							
					1. Mr.Sachin Khetle		2.					
					3. Mr.Prasenjit Survade		4.					
					5. Mr.Giram		6.					
					Benefits							
Why Why Analysis :		Result :			Kaizen Sustenance :							
W1 : Why Support Angle Missing ? A1 : Due to Operator Mistake W2 : Why Due to Operator Mistake ? A2 : No Provision for Part Missing W3 : Why No Provision for Part Missing ? A3 : W4 : A4 :		No Customer Complaint From BAL			What To Do : By Daily Sustenance							
					How To Do : By Conducting Daily Pokayoke Audit							
					Frequency : Daily							
					Cost Incurred For Making Kaizen :							
					Material Cost		Labour Cost		Total			
					0.00		0.00		0.00			
Root Cause					Scope & Plan For Horizontal Deployment :							
No Provision for Part Missing					Equipmnet		Target		Status			
Date : 28/07/2017												
Registered By : Rucha Engineers Pvt Ltd Plant 1												
Manager's Sign : Mr. S G Sohoni												
----- Rucha Group - Corporate -----												