x	Equipment :	Lo	ss Type :	Quality	v						KAIZEN IDEA SHEET					
^	Department :	Fixture  Quality Assurance			Result :		_	P Q	С	D S		N4	- KAIZE	KAIZEN IDEA SHE		
	Cell :	RE Full Frame			pe :	N	┝	PQ	+ -	╁	, , ,	М	- K.	nizen ID : 3084		
Unit Name : Rucha		Plant 1, Aurangabad		الانا	Opera	l tion :	Ь			—			I No	112eH ID . 3004		
				Idea :			_		\							
		upport Angle Missing		kayoke Provide												
Problem / Present Status			Counter Measure						nark :							
Proactive Approach for Support Angle Missing			By Using Zero Voltage Pokayoke Concept we detect the part Presence on Fixture which Enable to next Clamping Sequence of Fixture			on	· g · · ·									
			- mane much Enable to nome champing coqu	.0.100 0. 1 12				Start :		22/	08/2017		Finished :	25/07/2017	7	
					101			Note :								
					10			Team N	/lember	rs :						
	The same of						1. Mr.S	1. Mr.Sachin Khetle				2.				
						N° -	Z	3. Mr.Prasenjit Survade					4.			
	-					ŧ	5. Mr.G	5. Mr.Giram 6.								
		el el					Benefits									
	AND DESCRIPTION OF THE PERSON		-uni		and the	300	ı									
Supp	ort Angle	e Bkt	Zero Voltage Pok	avok			ı									
Miles Miles Annales In			Zero Voltage Pokayoke					Kaizen Sustenance :								
Why Why Analysis: W1: Why Support Angle Missing			Result :  No Customer Complaint From BAL						What To Do : By Daily Sustanance							
?	•		No oustomer complaint From BAE					VVIIat	0 00 . 1	оу D	any Ouste	iriaricc				
A1 : Due to Operator Mista																
W2 : Why Due to Operator Mistake ?			1					How To Do : By Conducting Daily Pokayoke Audit								
A2 : No Provision for Part N	-		1													
W3 : Why No Provision for Part Missing ?			0.8 0.6					Frequency : Daily								
A3:																
W4:								Cost Incurred For Making Kaizen :								
A4 :			0.2	301	1032			N	1aterial	Cost	t	Lat	our Cost	Total		
			0 0 0						0.00	)			0.00	0.00		
			May June July					Scope	Scope & Plan For Horizontal Deployment :							
Root Cause									Equipmnet					Target	Status	
No Provision for Part Missi	ng												•	•		
Date : 28/07	2017															
	Engineers Pvt Ltd	Plant 1														
								1								
Manager's Sign: Mr. S																