

	Equipment :	Fixture	Loss Type :	Quality							KAIZEN IDEA SHEET											
	Department :	Quality Assurance	Result :	N	P	Q	C	D	S	M												
	Cell :	Half Frame	Type :																			
Unit Name : Rucha Engineers Pvt Ltd Plant 1, Aurangabad			Operation :																			
Kaizen Theme: Proactive Approach for Lock Body Missing of Upper Part			Idea : Provide Provision by Doing Zero Voltage Pokayoke																			
Problem / Present Status		Counter Measure			Benchmark :																	
Proactive Approach for Lock Body Missing of Upper Part		By Using Zero Voltage Pokayoke Concept we detect the part Presence on Fixture which Enable to next Clamping Sequence of Fixture			Target :																	
					Start :		21/08/2017		Finished : 28/07/2017													
					Note :																	
					Team Members :																	
					1. Mr.Sachin Khetle		2.															
					3. Mr.P M Baswade		4.															
					5. Mr.Lande		6.															
					Benefits																	
Why Why Analysis :		Result :			Kaizen Sustenance :																	
W1 : Why Lock Body Missing of Upper Part ? A1 : Operator Mistale W2 : Why Operator Mistale ? A2 : No Provision to Arrest the Part Missing W3 : Why No Provision to Arrest the Part Missing ? A3 : W4 : A4 :		No Customer Complaint From BAL 			What To Do : Daily Sustenance How To Do : By Conducting Pokayoke Audit Frequency : Daily Cost Incurred For Making Kaizen : <table><tr><td>Material Cost</td><td>Labour Cost</td><td>Total</td></tr><tr><td>0.00</td><td>0.00</td><td>0.00</td></tr></table> Scope & Plan For Horizontal Deployment : <table><tr><td>Equipmnet</td><td>Target</td><td>Status</td></tr><tr><td colspan="3"></td></tr></table>						Material Cost	Labour Cost	Total	0.00	0.00	0.00	Equipmnet	Target	Status			
Material Cost	Labour Cost	Total																				
0.00	0.00	0.00																				
Equipmnet	Target	Status																				
Root Cause No Provision to Arrest the Part Missing																						
Date : 28/07/2017																						
Registered By : Rucha Engineers Pvt Ltd Plant 1																						
Manager's Sign : Mr. S G Sohoni																						
----- Rucha Group - Corporate -----																						