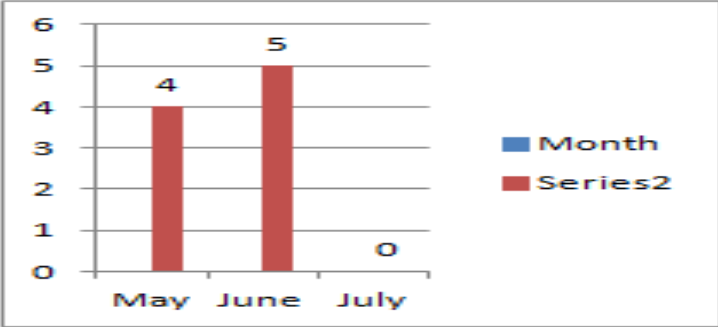


✖	Equipment :	Fixture	Loss Type :	Quality							KAIZEN IDEA SHEET Kaizen ID : 3086					
	Department :	Quality Assurance	Result :	N	P	Q	C	D	S	M						
	Cell :	Upper Part	Type :													
Unit Name :			Rucha Engineers Pvt Ltd Plant 1, Aurangabad		Operation :											
Kaizen Theme:			To Prevent Customer Complaint due to Heavy Spatter on Upper Part Handbrake Stud		Idea : Provided Auto Masking to Upper Part Handbrake Stud.											
Problem / Present Status			Counter Measure				Benchmark :									
Heavy Spatter on Upper Part Handbrake Stud			Provided Auto Masking to Upper Part Handbrake Stud in such a way that when Welding done on Handbrake Stud it will Automatically cover the Studs				Target :									
							Start :	21/08/2017	Finished :	26/07/2017						
							Note :									
							Team Members :									
							1. Mr.P.M Baswade		2.							
							3. Mr.Ashok Pawar		4.							
							5. Mr.Prasenjit Survade		6.							
							Benefits									
Why Why Analysis :			Result :				Kaizen Sustenance :									
W1 : Why Heavy Spatter on Upper Part Handbrake Stud ? A1 : Due to Welding Area near at Handbrake Stud W2 : Why Due to Welding Area near at Handbrake Stud ? A2 : No Provision To arrest The Spatter on Handbrake Stud W3 : Why No Provision To arrest The Spatter on Handbrake Stud ? A3 : W4 : A4 :			No Customer Complaint Receive from Action Initiation 				What To Do : Daily JH/PM How To Do : Point Added ih Fixture PM Checksheet Frequency : Cost Incurred For Making Kaizen : <table border="1"> <tr> <th>Material Cost</th> <th>Labour Cost</th> <th>Total</th> </tr> <tr> <td>0.00</td> <td>0.00</td> <td>0.00</td> </tr> </table>				Material Cost	Labour Cost	Total	0.00	0.00	0.00
Material Cost	Labour Cost	Total														
0.00	0.00	0.00														
Root Cause							Scope & Plan For Horizontal Deployment :									
No Provision To arrest The Spatter on Handbrake Stud																
Date : 27/07/2017																
Registered By : Rucha Engineers Pvt Ltd Plant 1																
Manager's Sign : Mr. S G Sohoni																
----- Rucha Group - Corporate -----																