

	Equipment :	Gas Bank	Loss Type :	Quality							KAIZEN IDEA SHEET
	Department :	Quality	Result :	N	P	Q	C	D	S	M	
	Cell :	Cargo Tray	Type :								
Unit Name : Rucha Engineers Pvt Ltd Plant 6, Aurangabad			Operation : Welding Operation								
Kaizen Theme: To Prevent Shabby welding defect			Idea : Provided digital pressure gauge								
Problem / Present Status		Counter Measure			Benchmark :		3				
Shabby Welding rejection very high 03/Day		By providing digital gas pressure gauge in shop floor & also interlock with m/c cycle with Audio / Video display.			Target :		0				
					Start :		21/04/2016		Finished : 21/04/2016		
					Note :						
					Team Members :						
					1. Mr. BR Kangre		2. Mr. DG Patil				
					3. Mr.Chetan Jagtap		4.				
5.		6.									
Benefits											
C		Cost Of Poor Quality Reduced per Days Rs 1200.00									
Why Why Analysis :		Result :			Kaizen Sustenance :						
W1 : Why Shabby Welding rejection very high 03/Day ? A1 : Shabby welding defect ? W2 : Why Shabby welding defect ? ? A2 : Gas Pressure is low W3 : Why Gas Pressure is low ? A3 : Pressure gauge near gas bank W4 : Why Pressure gauge near gas bank ? A4 : Why Pressure gauge near gas bank ?		Reduce cost of poor quality			What To Do : Point added in JH and Pokayoke check sheet						
					How To Do : Conducting Audit						
Root Cause					Frequency : Daily						
Difficult to inspect					Cost Incurred For Making Kaizen :						
Date : 01/04/2016					Material Cost		Labour Cost		Total		
Registered By : Rucha Engineers Pvt Ltd Plant 6					1270.00		250.00		1520.00		
Manager's Sign : Mr. S G Sohoni					Scope & Plan For Horizontal Deployment :						
					Equipmnet		Target		Status		
----- Rucha Group - Corporate -----											