

	Equipment :	Welding M/C	Loss Type :	Quality							KAIZEN IDEA SHEET	
	Department :	Quality	Result :	N	P	Q	C	D	S	M		
	Cell :	Cargo Tray	Type :									
Unit Name : Rucha Engineers Pvt Ltd Plant 6, Aurangabad			Operation : Welding Operation								Kaizen ID : 3088	
Kaizen Theme: Welding burn and Shabby welding.			Idea : Provide Arrangement to reduce Part Matching Gap									
Problem / Present Status		Counter Measure			Benchmark :		17					
Welding burn and Shabby welding.		Provided block for reduce gap between matching part.			Target :		0					
					Start :		01/06/2016		Finished :		07/06/2016	
					Note :							
					Team Members :							
					1. Mr. BR Kangre		2. Patil P U					
				3. Saikh Rustom		4.						
				5.		6.						
					Benefits							
					Q		Reduced In house rejection. Nos 17.00					
					C		save IHR cost Rs 850.00					
					P		Increase Productivity Nos 17.00					
Why Why Analysis :		Result :			Kaizen Sustenance :							
W1 : Why Welding burn and Shabby welding. ? A1 : Welding burn and shabby welding during assly Chanel lower & box. W2 : Why Welding burn and shabby welding during assly Chanel lower & box. ? A2 : During welding more gap between assly Chanel lower & box. W3 : Why During welding more gap between assly Chanel lower & box. ? A3 : No provision for reduce gap between matching part W4 : Why No provision for reduce gap between matching part ? A4 : Provided block for reduce gap between matching part.		In house rejection reduced.  			What To Do : Point Added in PM check sheet							
					How To Do : Weekly PM audit.							
					Frequency : Weekly							
					Cost Incurred For Making Kaizen :							
					Material Cost		Labour Cost		Total			
					75.00		150.00		225.00			
					Scope & Plan For Horizontal Deployment :							
					Equipmnet		Target		Status			
Root Cause												
Provided block for reduce gap between matching part.												
Date : 07/06/2016												
Registered By : Rucha Engineers Pvt Ltd Plant 6												
Manager's Sign : Mr. S G Sohoni												
----- Rucha Group - Corporate -----												