

	Equipment :	Riveting M/C	Loss Type :	Quality							KAIZEN IDEA SHEET	
	Department :	Quality	Result :	N	P	Q	C	D	S	M		
	Cell :	Cargo Tray	Type :									Kaizen ID : 3089
Unit Name : Rucha Engineers Pvt Ltd Plant 6, Aurangabad			Operation : Final Buffing									
Kaizen Theme: TO PREVENT IHR OF DENT,DAMAGE & SCRATCHES .			Idea : Provision to avoid metal to metal contact									
Problem / Present Status		Counter Measure			Benchmark :		28					
DENT,DAMAGE & SCRATCHES ON CARGO TRAY.		RUBBER SHEET PROVIDED ON SUPPORTING METAL BLOCK.			Target :		0					
					Start :		04/05/2017		Finished :		11/05/2017	
					Note :							
					Team Members :							
					1. Mr. BR Kangre		2. Mr. A S Garkal					
				3. Mr. P U Patil		4.						
				5.		6.						
		Benefits										
		Q			Reduce dent ,damage & scratches Nos 28.00							
		D			on time delivery Nos 28.00							
		P			Increase productivity Nos 28.00							
Why Why Analysis :		Result :			Kaizen Sustenance :							
W1 : Why Dent,Damage And Scratches On Cargo Tray ? A1 : METAL TO METAL CONTACT. W2 : Why METAL TO METAL CONTACT. ? A2 : FINAL INSPECTION ON METAL FIXTURE. W3 : Why FINAL INSPECTION ON METAL FIXTURE. ? A3 : TRAY HOLDING SUPPORTING BLOCK IS OF METAL W4 : Why TRAY HOLDING SUPPORTING BLOCK IS OF METAL ? A4 : NO PROVISION TO AVOID METAL TO METAL CONTACT		TO PREVENT IHR FOR DENT, DAMAGE & SCRATCHES.			What To Do : POINT ADDED IN PM SHEET							
					How To Do : WEEKLY PM AUDIT							
					Frequency : Weekly							
					Cost Incurred For Making Kaizen :							
					Scope & Plan For Horizontal Deployment :							
Root Cause NO PROVISION TO AVOID METAL TO METAL CONTACT					Material Cost		Labour Cost		Total			
Date : 11/05/2017					75.00		200.00		275.00			
Registered By : Rucha Engineers Pvt Ltd Plant 6												
Manager's Sign : Mr. S G Sohoni												
----- Rucha Group - Corporate -----												