

	Equipment :		Loss Type :	Quality							KAIZEN IDEA SHEET
	Department :	Quality	Result :	N	P	Q	C	D	S	M	
	Cell :	Cargo Tray	Type :								
Unit Name : Rucha Engineers Pvt Ltd Plant 6, Aurangabad			Operation : spoting								
Kaizen Theme: To Reduce IHR and Customer complaint			Idea : Provide Clamp for Proper resting								
Problem / Present Status		Counter Measure			Benchmark :		9				
Cargo Tray Rejection Due To spot on edge		provided clam for perfect resting			Target :		0				
					Start :		05/05/2017		Finished : 05/05/2017		
					Note :						
					Team Members :						
					1. Mr. BR Kangre		2. Mr. DG Patil				
				3. Mr. P U Patil		4.					
				5.		6.					
		Benefits									
		Q			reduce IHR Quantity Nos 9.00						
		C			Save Cost Rs 2000.00						
		M			Increase in moral Rs 0.00						
Why Why Analysis :		Result :			Kaizen Sustenance :						
W1 : Why Cargo Tray Rejection due to spot on edge ?		Reduction in IHR and Customer Complain			What To Do : Weekly Audit						
A1 : spot on edge during operation					How To Do : Point Added in fixture PM sheet						
W2 : Why spot on edge during operation ?					Frequency : weekly						
A2 : longitudinal MBR tilt					Cost Incurred For Making Kaizen :						
W3 : Why longitudinal MBR tilt ?					Material Cost					Labour Cost	
A3 : no perfect clamp and resting of part					150.00		250.00		400.00		
W4 : Why no perfect clamp and resting of part ?					Scope & Plan For Horizontal Deployment :						
A4 : no effective clamping on part					Equipmnet		Target		Status		
Root Cause											
no effective clamping on part											
Date : 28/04/2017											
Registered By : Rucha Engineers Pvt Ltd Plant 6											
Manager's Sign : Mr. S G Sohoni											
----- Rucha Group - Corporate -----											