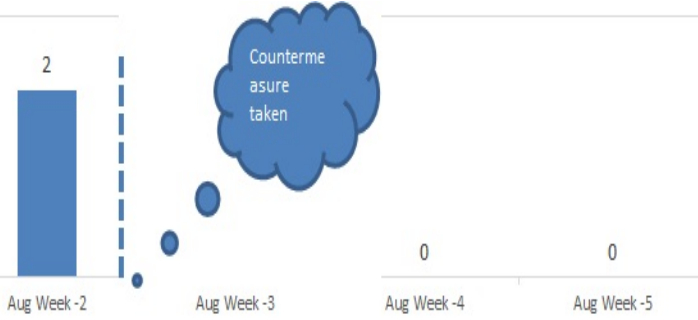
	Equipment :	Fixture	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 3092						
	Department :	Quality	Result :	N	P	Q	C	D	S	M							
	Cell :	Pulsar Fabrication Swing Arm	Type :														
Unit Name : 110865 - METALMAN MICRO TURNERS,			Operation : Welding														
Kaizen Theme: To eliminate the Customer complaint for Mud flap weld nut wrong side welded in Pulsar-150			Idea : Block design need to be reviewed.														
Problem / Present Status		Counter Measure		Benchmark :		Zero											
Mud flup weld nut wrong side welded		Stopper Provided on SA 50 fixture to restrict the fitment of wrong side welded nut		Target :		Zero											
				Start :		26/07/2017		Finished :		27/07/2017							
				Note :		Detection Type Poka Yoke											
				Team Members :													
				1. Pankaj Kumar Gupta				2. Dharmendar Gangwar									
				3. Harish Kumar				4. Prince Saini									
				5. Udhampal				6. Jatin Patel									
				Benefits													
				Q		Zero Customer complaint for this issue Nos 0.00											
				Q		Zero defect Nos 0.00											
Why Why Analysis :		Result :		Kaizen Sustenance :													
W1 : Why Battery Not Fitted ? A1 : Battery fouling with the capacitor bracket. W2 : Why Battery fouling with the capacitor bracket. ? A2 : Capacitor Bracket shifted from its position in X axis front side by 3-5mm. W3 : Why Capacitor Bracket shifted from its position in X axis front side by 3-5mm. ? A3 : Part can be shifted and fitted in block by locating it in wrong pin. W4 : Why Part can be shifted and fitted in block by locating it in wrong pin. ? A4 : NO supporting block available in fixture block to restrict the fitment of part in wrong pin.		Zero defect 		What To Do : Fixture Audit How To Do : As Per Fixture Check sheet Frequency : Once / Shift Cost Incurred For Making Kaizen : <table border="1"> <thead> <tr> <th>Material Cost</th> <th>Labour Cost</th> <th>Total</th> </tr> </thead> <tbody> <tr> <td>0.00</td> <td>0.00</td> <td>0.00</td> </tr> </tbody> </table>								Material Cost	Labour Cost	Total	0.00	0.00	0.00
Material Cost	Labour Cost	Total															
0.00	0.00	0.00															
Root Cause				Scope & Plan For Horizontal Deployment :													
NO supporting block available in fixture block to restrict the fitment of part in wrong pin.				Equipmnet				Target		Status							
				Fixture SA 50B				26/07/2017		COMPLETE							
Date : 26/07/2017																	
Registered By : Mr. Sanjeev Kumar																	
Manager's Sign : MR Ajendra Giri																	
----- Bajaj Auto Ltd. (Fabrication) -----																	