

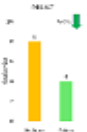
	Equipment :	Robot	Loss Type :	Productivity							KAIZEN IDEA SHEET												
	Department :	Production	Result :	N	P	Q	C	D	S	M													
	Cell :	Cargo Tray	Type :																				
Unit Name : Rucha Engineers Pvt Ltd Plant 6, Aurangabad			Operation : Spot welding																				
Kaizen Theme: To reduce cleaning time of fixture.			Idea : : Easy to clean																				
Problem / Present Status		Counter Measure			Benchmark :		8 nos																
Difficult to cleaning due to air pipe on fixture base.		: Air connection pipe routed from side wall of fixture.			Target :		0																
					Start :		23/08/2017		Finished :		23/08/2017												
					Note :																		
					Team Members :																		
					1. DG patil		2. BR Kangare																
					3. Sk Wankhede		4.																
5.		6.																					
Benefits																							
Why Why Analysis :		Result :			Kaizen Sustenance :																		
W1 : Contamination of dust, dirt & oil on fixture. A1 : : Air pipe pass out from fixture base. W2 : Why : Air pipe pass out from fixture base. ? A2 : : More cleaning time required to clean fixture. W3 : Why : More cleaning time required to clean fixture. ? A3 : Difficult to clean fixture. W4 : A4 :		Cleaning time reduced 			What To Do : : Added the point in JH Checksheet How To Do : : Add the point in JH Checksheet Frequency : Cost Incurred For Making Kaizen : <table><tr><td>Material Cost</td><td>Labour Cost</td><td>Total</td></tr><tr><td>0.00</td><td>0.00</td><td>0.00</td></tr></table> Scope & Plan For Horizontal Deployment : <table><tr><td>Equipmnet</td><td>Target</td><td>Status</td></tr><tr><td colspan="3"></td></tr></table>							Material Cost	Labour Cost	Total	0.00	0.00	0.00	Equipmnet	Target	Status			
Material Cost	Labour Cost	Total																					
0.00	0.00	0.00																					
Equipmnet	Target	Status																					
Root Cause Difficult to clean fixture.																							
Date : 23/08/2017																							
Registered By : Rucha Engineers Pvt Ltd Plant 6																							
Manager's Sign : Mr. S G Sohoni																							
----- Rucha Group - Corporate -----																							