

	Equipment :	Fixture	Loss Type :	Quality							KAIZEN IDEA SHEET	
	Department :	Quality Assurance	Result :	N	P	Q	C	D	S	M		
	Cell :	RE Robotic	Type :									
Unit Name : Rucha Engineers Pvt Ltd Plant 1, Aurangabad			Operation :									
Kaizen Theme: To Prevent Customer Complaint Due to Bumper Bush Bkt Missing			Idea : Provide Zero Voltage Pokayoke									
Problem / Present Status		Counter Measure			Benchmark :							
Major Customer complaint of Bumper Bkt Missing		Provide Zero Voltage Pokayoke to Arrest Bumper Bush Bkt Missing, if bkt found Missing Cycle not Start for Further Process			Target :							
					Start :		27/08/2017		Finished :		27/08/2017	
					Note :							
					Team Members :							
					1. Mr.Sachin Khetle		2. Mr.Giram					
3. Mr.Ashok Pawar		4.										
5.		6.										
Benefits												
Q		No Customer COmplaint PPM 0.00										
Why Why Analysis :		Result :			Kaizen Sustenance :							
W1 : Why Bumper Bush Bkt Missing ? A1 : Due to Operator and Inspector Negligence W2 : Why Due to Operator and Inspector Negligence ? A2 : No Provision to arrest Bkt Missing W3 : Why No Provision to arrest Bkt Missing ? A3 : W4 : A4 :		no Customer Complaint			What To Do : Zero volt pokayoke							
					How To Do : monitoring in pokayoke audit							
					Frequency : Daily							
					Cost Incurred For Making Kaizen :							
					Material Cost		Labour Cost		Total			
		0.00		0.00		0.00						
Root Cause					Scope & Plan For Horizontal Deployment :							
No Provision to arrest Bkt Missing					Equipmnet		Target		Status			
Date : 27/08/2017												
Registered By : Rucha Engineers Pvt Ltd Plant 1												
Manager's Sign : Mr. S G Sohoni												
----- Rucha Group - Corporate -----												