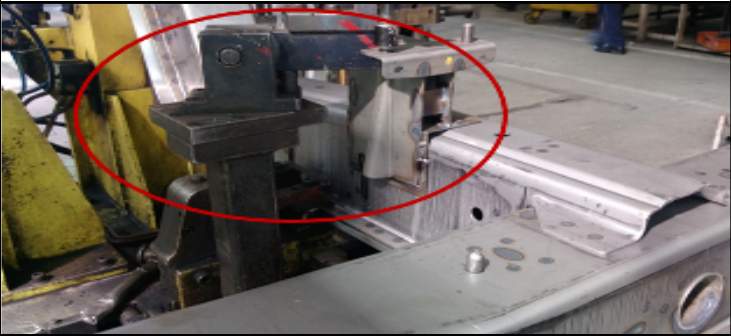
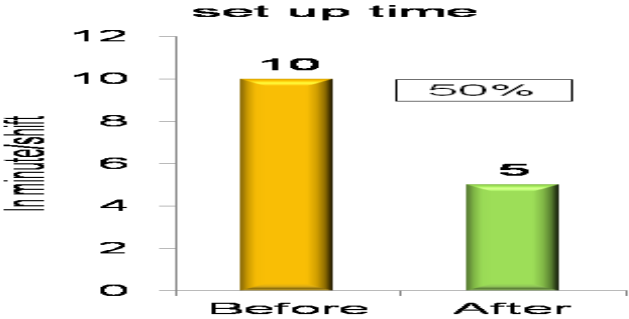


<div><div></div></div>	Equipment :		Loss Type :	Productivity							KAIZEN IDEA SHEET	
	Department :	Production	Result :	N	P	Q	C	D	S	M		
	Cell :	Chassis Cell	Type :									Kaizen ID : 3097
Unit Name : Rucha Engineers Pvt Ltd Plant 1, Aurangabad			Operation : Model Change									
Kaizen Theme: To reduce set up & adjustment time			Idea : Deletion of additional activity.									
Problem / Present Status		Counter Measure			Benchmark :		10					
More time required to change from Cargo to Mega chassis model		Made a new spare wheel bracket add-on fixture from half frame assembly			Target :		0					
		<div><div></div></div>			Start :		27/08/2017		Finished :		27/08/2017	
					Note :							
					Team Members :							
					1. Mr. BN Wagh		2. Mr. BS Jokar					
					3. Mr. BR Markad		4.					
5.		6.										
Benefits												
P		Availability increased by 5 min Minutes 5.00										
Why Why Analysis :		Result :			Kaizen Sustenance :							
W1 : Why More time required to change from Cargo to Mega chassis model ? A1 : More time required to change from Cargo to Mega chassis model W2 : Why More time required to change from Cargo to Mega chassis model ? A2 : Additional activity required for Spare Wheel Bkt fixture assembly W3 : Why Additional activity required for Spare Wheel Bkt fixture assembly ? A3 : W4 : A4 :		Made a new spare wheel bracket add-on fixture from half frame assembly			What To Do : Point added in PM and JH check sheet							
		<div><div></div></div> 			How To Do : Through JH and PM check sheet							
					Frequency : daily							
					Cost Incurred For Making Kaizen :							
					Material Cost		Labour Cost		Total			
					0.00		0.00		0.00			
Root Cause					Scope & Plan For Horizontal Deployment :							
Additional activity required for Spare Wheel Bkt fixture assembly					Equipmnet		Target		Status			
Date : 27/08/2017												
Registered By : Rucha Engineers Pvt Ltd Plant 1												
Manager's Sign : Mr. S G Sohoni												
----- Rucha Group - Corporate -----												