

<div><div></div></div>	Equipment :	Maxima Line	Loss Type :	Productivity							KAIZEN IDEA SHEET	
	Department :	Production	Result :	N	P	Q	C	D	S	M		
	Cell :	Chassis Cell	Type :									Kaizen ID : 3100
Unit Name : Rucha Engineers Pvt Ltd Plant 1, Aurangabad			Operation : LH / RH Side body mounting bracket fixture									
Kaizen Theme: To reduce set up & adjustment time			Idea : One common fixture for two different models									
Problem / Present Status		Counter Measure			Benchmark :		20					
More time required to change fixture of LH /RH side Body Mounting Bracket		Design and manufacturing of common fixture			Target :		0					
<div><div></div></div>		<div><div></div></div>			Start :		03/09/2017		Finished :		03/09/2017	
					Note :							
					Team Members :							
					1. Mr. BN Wagh		2. Mr. BS Jokar					
					3. Mr. BR Markad		4. Mr. BM Kadam					
5. Mr. SR Pardeshi		6.										
Benefits												
P		Availability increased by 15 min Minutes 15.00										
Why Why Analysis :		Result :			Kaizen Sustenance :							
W1 : Why More time required to change fixture of LH /RH side Body Mounting Bracket ? A1 : More Set-up time required to change LH / RH Side body mounting bracket fixture of Mega to Cargo Chassis W2 : Why More Set-up time required to change LH / RH Side body mounting bracket fixture of Mega to Cargo Chassis ? A2 : More activities for setup for two different model W3 : Why More activities for setup for two different model ? A3 : Two different fixtures as per model W4 : Why Two different fixtures as per model ? A4 :		Availability increased by 15 min			<div><div></div></div>							
Root Cause		Two different fixtures as per model										
Date :		03/09/2017										
Registered By :		Rucha Engineers Pvt Ltd Plant 1										
Manager's Sign :		Mr. S G Sohoni										
----- Rucha Group - Corporate -----												