×	Equipment :	nent : Maxima Line						e:Pi	roduct	tivity	,						KAIZEN IDEA SHEET				
	Department :	Production							Ν	Р	Q	С	D	S	1	M					
	Cell :	Chassis Cell														Kaizen ID : 3100					
Unit Name : Rucha Engineers Pvt Ltd Plant 1, Aurangabad C									on :	LH	/ RH Sic	de body	y mount	ing bra	acket f	ixture					
Kaizen Theme: To red	uce set up & adjustme		Idea : One common fixtu									ture for two different models									
Problem / Present Status				Counter Measure							Benchmark : 20										
More time required to change fixture of LH /RH side Body Mounting Bracket			Design and manufacturing of common fixture								Target :				0	0					
											Start :		03/09/2017		•		Finished :	03/09/2017			
				×					_	Note :											
								ľ	Team Members :												
	12						Ī	1. Mr. BN Wagh						2. Mr. BS Jokar							
								ľ	3. Mr. BR Markad					4. Mr. BM Kadam							
											5. Mr. SR Pardeshi						6.				
											Benefits										
										P Availability increased by 15 min Minutes 15.00											
										ſ											
Why Why Analysis :				Result :							Kaizen Sustenance :										
W1 : Why More time required to change fixture of LH /RH side Body Mounting Bracket ?				Availability increased by 15 min							What To Do : Check point added in PM check Sheet										
A1 : More Set-up time required to change LH / RH Side body mounting bracket fixture of Mega to Cargo Chassis										How To Do : Through PM check Sheet											
W2 : Why More Set-up time required to change LH / RH Side body mounting bracket fixture of Mega to Cargo			Set up Time																		
Chassis ? A2 : More activities for setup for two different model			20 20				75%				Frequency : daily										
W3 : Why More activities for setup for two different model ?				93 15							Cost Incurred For Making Kaizen :										
A3 : Two different fixtures as per model											M	aterial	al Cost Labo			.abour	ur Cost Total				
W4 : Why Two different fixtures as per model ?				5 -			5					0.00	0 0			0.0	.00 0.00				
A4 :							After			Scope & Plan For Horizontal Deployment :											
Root Cause				. Before							Equipmnet							Target Sta	tatus		
Two different fixtures as per model																					
Date : 03/09/																					
	Engineers Pvt Ltd Pla	nt 1																			
Manager's Sign : Mr. S																					
Rucha Group - C	orporate																				