

	Equipment :	Robot	Loss Type :	Productivity							KAIZEN IDEA SHEET	
	Department :	Production	Result :	N	P	Q	C	D	S	M		
	Cell :	Chassis Cell	Type :									
Unit Name : Rucha Engineers Pvt Ltd Plant 1, Aurangabad			Operation : manual dressing of Robot electrode									
Kaizen Theme: Measure & Adjustment Loss due to spot welding electrode dressing			Idea : Auto dressing									
Problem / Present Status		Counter Measure			Benchmark :		1170					
More time required for manual dressing of Robot electrode		BEFORE			Target :		0					
					Start :		03/09/2017		Finished : 03/09/2017			
					Note :							
					Team Members :							
					1. Mr. BN Wagh		2. Mr. RA Lande					
3. Mr. Pm Giram		4. Mr. BR Markad										
5.		6.										
Benefits												
Why Why Analysis :		Result :			Kaizen Sustenance :							
W1 : Why More time required for manual dressing of Robot electrode. ? A1 : More time required for manual dressing of Robot electrode W2 : Why More time required for manual dressing of Robot electrode ? A2 : Manual dressing W3 : Why Manual dressing ? A3 : W4 : A4 :					What To Do :							
Root Cause Manual dressing					How To Do :							
Date : 03/09/2017					Frequency :							
Registered By : Rucha Engineers Pvt Ltd Plant 1					Cost Incurred For Making Kaizen :							
Manager's Sign : Mr. S G Sohoni					Material Cost					Labour Cost		Total
----- Rucha Group - Corporate -----					0.00					0.00		0.00
					Scope & Plan For Horizontal Deployment :							
					Equipmnet			Target		Status		