

	Equipment :	Boring machine	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 3102
	Department :	Fabrication	Result :	N	P	Q	C	D	S	M	
	Cell :	Swing arm	Type :								
Unit Name : 114086 - LUMAX AUTO TECHNOLOGIES LIMITED, Aurangabad			Operation : Boring								
Kaizen Theme: To arrest wrong welded part on next stage			Idea :								
Problem / Present Status		Counter Measure		Benchmark :		2					
				Target :		0					
				Start :		05/09/2017		Finished :		05/09/2017	
				Note :							
				Team Members :							
				1. NITIN KAPIL			2. SANJAY SAKAT				
				3. PRDEEP			4.				
				5. KISHOR PATIL			6.				
				Benefits							
Why Why Analysis :		Result :		Kaizen Sustenance :							
W1 : A1 : W2 : A2 : W3 : A3 : W4 : A4 :				What To Do :							
				How To Do :							
				Frequency :							
				Cost Incurred For Making Kaizen :							
				Material Cost		Labour Cost		Total			
				2000.00		200.00		2200.00			
				Scope & Plan For Horizontal Deployment :							
				Equipmnet		Target		Status			
Root Cause											
Date : 05/09/2017											
Registered By : Mr. Sachin Lahe											
Manager's Sign : Mr. Hemant Sriwastava											
----- Bajaj Auto Ltd. (Fabrication) -----											