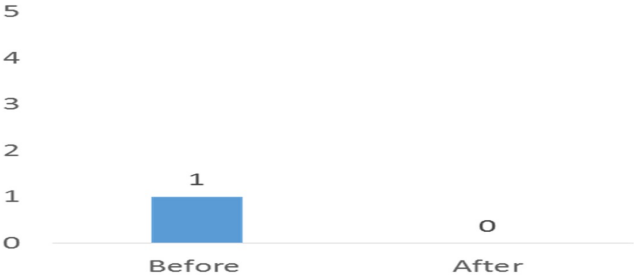


	Equipment :	FORWARD F-50	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 3103												
	Department :	QA	Result :	N	P	Q	C	D	S	M													
	Cell :	C101 FRAME LINE	Type :																				
Unit Name : 100121 - LUMAX AUTO TECHNOLOGIES LIMITED, Aurangabad			Operation : Welding																				
Kaizen Theme: To eliminate wrong part loading or part interchanging			Idea : Pokayoke																				
Problem / Present Status		Counter Measure		Benchmark :		1																	
: Rider step bkt LH Welded to RH side		Provided part presence Pokayoke on next stage i.e. Joinery Platina frame		Target :		0																	
				Start :		02/06/2017		Finished :		02/06/2017													
				Note :		ok																	
				Team Members :																			
				1. kishor patil		2. ashish kushwaha																	
3.		4. dinesh awahle																					
5. raju upadhaya		6. sarita agrawal																					
Benefits																							
Q		COPQ .reduced Nos 10000.00																					
Why Why Analysis :		Result :		Kaizen Sustenance :																			
W1 : Why Rider step bkt LH Welded to RH side ? A1 : Rider step bkt wrong loading on fixture W2 : Why Rider step bkt wrong loading on fixture ? A2 : Wrong load by Operator W3 : Why Wrong load by Operator ? A3 : Poka W4 : Why Poka ? A4 :		Rider step bkt wrong welding IHR 0 		What To Do : CHECK Pokayoke WORKING How To Do : POKOYOKE AUDIT Frequency : WEEKLY Cost Incurred For Making Kaizen : <table><tr><td>Material Cost</td><td>Labour Cost</td><td>Total</td></tr><tr><td>500.00</td><td>100.00</td><td>600.00</td></tr></table> Scope & Plan For Horizontal Deployment : <table><tr><td>Equipmnet</td><td>Target</td><td>Status</td></tr><tr><td>FORWARD -F60</td><td>10/06/2016</td><td>PENDING</td></tr></table>								Material Cost	Labour Cost	Total	500.00	100.00	600.00	Equipmnet	Target	Status	FORWARD -F60	10/06/2016	PENDING
Material Cost	Labour Cost	Total																					
500.00	100.00	600.00																					
Equipmnet	Target	Status																					
FORWARD -F60	10/06/2016	PENDING																					
Root Cause Poka																							
Date : 02/06/2017																							
Registered By : Mr. Sachin Lahe																							
Manager's Sign : Mr. Hemant Sriwastava																							
----- Bajaj Auto Ltd. (Fabrication) -----																							