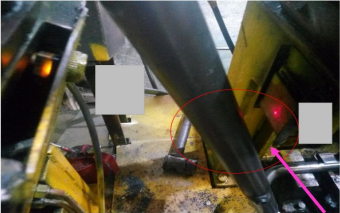
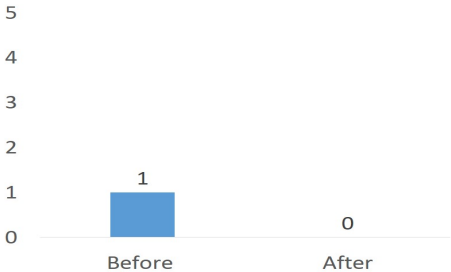


	Equipment :	Welding Stage (F-130)	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 3104												
	Department :	QA	Result :	N	P	Q	C	D	S	M													
	Cell :	Platina frame line	Type :																				
Unit Name : 100121 - LUMAX AUTO TECHNOLOGIES LIMITED, Aurangabad			Operation : :Welding Stage (F-130)																				
Kaizen Theme: to eliminate bkt missing.			Idea : POKAYOKE																				
Problem / Present Status		Counter Measure			Benchmark :		1																
Leg guard bkt missing observed on forward stage		Provided part presence Pokayoke on next stage i.e. Joinery Platina frame			Target :		0																
 BEFORE					Start :		20/06/2016		Finished :		20/06/2017												
					Note :		ok																
					Team Members :																		
					1. kishor patil		2. Shivam Singh																
					3. sarita agrawal		4.																
5.		6.																					
Benefits																							
Q		Q Part missing possibility of CC eliminate Rs 15000.00																					
Why Why Analysis :		Result :			Kaizen Sustenance :																		
W1 : Why Leg guard bkt missing observed on forward stage. ? A1 : : forget to load part by operator W2 : Why : forget to load part by operator ? A2 : : poka W3 : Why : poka ? A3 : POKAYOKE W4 : Why POKAYOKE ? A4 :		Leg guard bkt missing IHR 0 			What To Do : Leg guard bkt missing observed on forward stage. How To Do : POKAYOKE AUDIT Frequency : WEEKLY Cost Incurred For Making Kaizen : <table><tr><td>Material Cost</td><td>Labour Cost</td><td>Total</td></tr><tr><td>1200.00</td><td>200.00</td><td>1400.00</td></tr></table> Scope & Plan For Horizontal Deployment : <table><tr><td>Equipmnet</td><td>Target</td><td>Status</td></tr><tr><td>FORWARD -F140</td><td>06/05/2016</td><td>PENDING</td></tr></table>							Material Cost	Labour Cost	Total	1200.00	200.00	1400.00	Equipmnet	Target	Status	FORWARD -F140	06/05/2016	PENDING
Material Cost	Labour Cost	Total																					
1200.00	200.00	1400.00																					
Equipmnet	Target	Status																					
FORWARD -F140	06/05/2016	PENDING																					
Root Cause POKAYOKE																							
Date : 20/06/2016																							
Registered By : Mr. Sachin Lahe																							
Manager's Sign : Mr. Hemant Sriwastava																							
----- Bajaj Auto Ltd. (Fabrication) -----																							