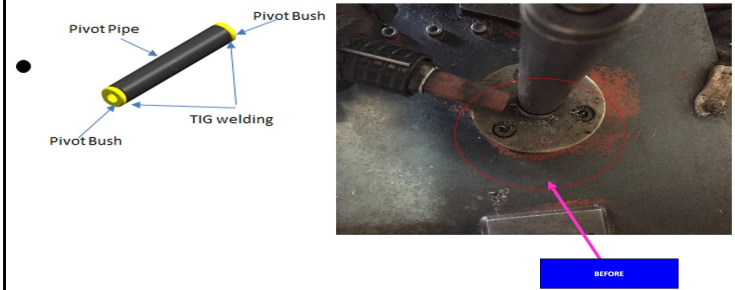
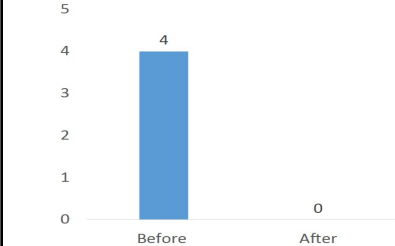


	Equipment :	:- Supplier end Tig welding stage		Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 3105
	Department :	QA		Result :	N	P	Q	C	D	S	M	
	Cell :	Platina frame		Type :								
Unit Name : 100121 - LUMAX AUTO TECHNOLOGIES LIMITED, Aurangabad				Operation : - Supplier end Tig welding stage								
Kaizen Theme: To Eliminate defect phenomenon of Platina frame Pivot bush comes out from Pivot pipe				Idea : : Horizontal weld position								
Problem / Present Status		Counter Measure			Benchmark :		1					
pivot to Pivot bush welding - Vertical position pivot bush comes out from pivot pipe tig welding		Pivot to pivot bush welding Horizontal Position			Target :		0					
					Start :		30/03/2017		Finished :		30/03/2017	
					Note :		ok					
					Team Members :							
					1. shivam singh			2. kishor patil				
					3.			4. sarita agrawal				
Benefits												
Q		Q Pivot bush comes out from pivot pipe tig welding phenomenon eliminated P-out put per hour increas Rs 10000.00										
Why Why Analysis :		Result :			Kaizen Sustenance :							
W1 : Why Pivot to Pivot bush welding - Vertical position pivot bush comes out from pivot pipe tig welding		0			What To Do : : To Eliminate defect phenomenon of Platina frame Pivot bush comes out from Pivot pipe							
?					How To Do : POKAYOKE ADUIT							
A1 : Tig welding molten metal flow on bush					Frequency : WEEKLY							
W2 : Why Tig welding molten metal flow on bush ?					Cost Incurred For Making Kaizen :							
A2 : Molten metal moves on bush due to gravity					Material Cost		Labour Cost		Total			
W3 : Why Molten metal moves on bush due to gravity ?					1000.00		500.00		1500.00			
A3 : Vertical weld position		Scope & Plan For Horizontal Deployment :										
W4 : Why Vertical weld position ?		Equipmnet				Target		Status				
A4 :		:- Supplier end Tig welding st				25/05/2017		PENDING				
Root Cause												
Vertical weld position												
Date : 30/03/2017												
Registered By : Mr. Sachin Lahe												
Manager's Sign : Mr. Hemant Sriwastava												
----- Bajaj Auto Ltd. (Fabrication) -----												