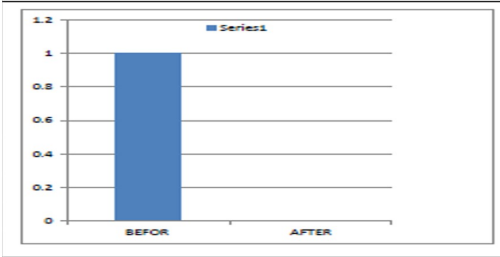


	Equipment :	FORWARD REAR JOINARY	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 3106												
	Department :	MAINTENANCE	Result :	N	P	Q	C	D	S	M													
	Cell :	VIKRANT C101 F-120 STAGE	Type :																				
Unit Name : 100121 - LUMAX AUTO TECHNOLOGIES LIMITED, Aurangabad			Operation : forward rear joinary																				
Kaizen Theme: to eliminate Gear changer lever bkt guide-bush slider jaam			Idea : spatter entry difcult																				
Problem / Present Status		Counter Measure			Benchmark :		1																
to eliminate Gear changer lever bkt guide-bush slider jaam		Provided part presence Pokayoke on next stage i.e. Joinery Platina frame			Target :		0																
					Start :		03/06/2017		Finished :		06/09/2017												
					Note :		ok																
					Team Members :																		
					1. Dinash		2. mahajan																
					3. samadhan		4. ravi																
5. Kishor patil		6. sarita agrawal																					
Benefits																							
Q		break down reduce and quality increases Rs 8000.00																					
Why Why Analysis :		Result :			Kaizen Sustenance :																		
W1 : Why To determine gear change lever bkt guide bush slider jaam ? A1 : spatter stick on slider W2 : Why spatter stick on slider ? A2 : easy entry of spatter in slider W3 : Why easy entry of spatter in slider ? A3 : slider jaam W4 : Why slider jaam ? A4 :		break down reduce 			What To Do : MASKING CHECKING IN PM How To Do : POINT ADD IN PM CHECK SHEET Frequency : WEEKLY Cost Incurred For Making Kaizen : <table><tr><td>Material Cost</td><td>Labour Cost</td><td>Total</td></tr><tr><td>11.00</td><td>10.00</td><td>21.00</td></tr></table> Scope & Plan For Horizontal Deployment : <table><tr><td>Equipmnet</td><td>Target</td><td>Status</td></tr><tr><td>FORWARD 130</td><td>07/11/2017</td><td>PENDING</td></tr></table>							Material Cost	Labour Cost	Total	11.00	10.00	21.00	Equipmnet	Target	Status	FORWARD 130	07/11/2017	PENDING
Material Cost	Labour Cost	Total																					
11.00	10.00	21.00																					
Equipmnet	Target	Status																					
FORWARD 130	07/11/2017	PENDING																					
Root Cause slider jaam																							
Date : 03/06/2017																							
Registered By : Mr. Sachin Lahe																							
Manager's Sign : Mr. Hemant Sriwastava																							
----- Bajaj Auto Ltd. (Fabrication) -----																							