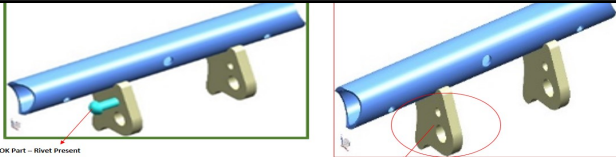
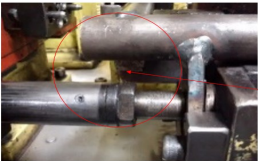
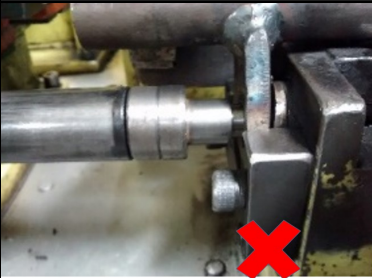
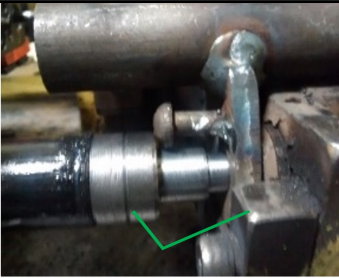


	Equipment :	f-40	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 3107												
	Department :	Platina frame	Result :	N	P	Q	C	D	S	M													
	Cell :	Forward f-40	Type :																				
Unit Name : 100121 - LUMAX AUTO TECHNOLOGIES LIMITED, Aurangabad			Operation : Robotic Welding																				
Kaizen Theme: To eliminate defect phenomena Center stand spring fitment not possible on Platina Frame			Idea : pokayoke																				
Problem / Present Status			Counter Measure				Benchmark :		2														
To eliminate defect phenomena Center stand spring fitment not possible on Platina Frame			Locating pin design modified and reed switch position set as per the part presence and interlink to robot operation				Target :		0														
 			 		Start :		10/09/2017		Finished :		10/09/2017												
					Note :		ok																
					Team Members :																		
					1. kishor patil		2. ashish																
					3. mahajan		4. dinesh awahale																
					5. raju		6.																
					Benefits																		
					Q Center stand spring fitment not possible phenomenon eliminated C cost of poor quality reduced M Rs 10000.00																		
Why Why Analysis :			Result :				Kaizen Sustenance :																
W1 : Why To eliminate defect phenomena Center stand spring fitment not possible on Platina Frame ? A1 : Rivet on center stand bkt missing W2 : Why Rivet on center stand bkt missing ? A2 : Poka W3 : Why Poka ? A3 : pokayoke W4 : Why pokayoke ? A4 :			Center stand spring fitment not possible				What To Do : check pokyake verfication How To Do : Daily Poka yoke verification by defective component fitment on fixture Frequency : weekly Cost Incurred For Making Kaizen : <table border="1"> <tr> <th>Material Cost</th> <th>Labour Cost</th> <th>Total</th> </tr> <tr> <td>0.04</td> <td>0.02</td> <td>0.06</td> </tr> </table> Scope & Plan For Horizontal Deployment : <table border="1"> <tr> <th>Equipmnet</th> <th>Target</th> <th>Status</th> </tr> <tr> <td>f-50</td> <td>23/11/2017</td> <td>PENDING</td> </tr> </table>					Material Cost	Labour Cost	Total	0.04	0.02	0.06	Equipmnet	Target	Status	f-50	23/11/2017	PENDING
Material Cost	Labour Cost	Total																					
0.04	0.02	0.06																					
Equipmnet	Target	Status																					
f-50	23/11/2017	PENDING																					
Root Cause pokayoke																							
Date : 10/09/2017																							
Registered By : Mr. Sachin Lahe																							
Manager's Sign : Mr. Hemant Sriwastava																							
----- Bajaj Auto Ltd. (Fabrication) -----																							

