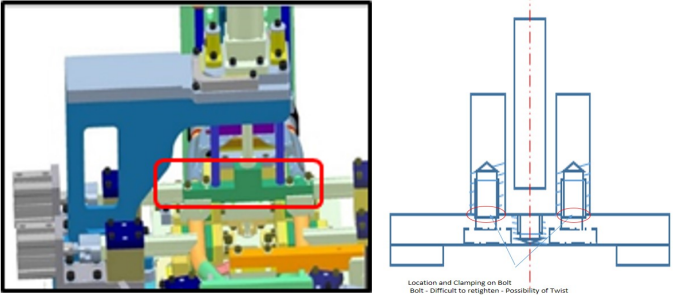
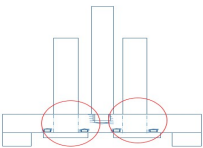
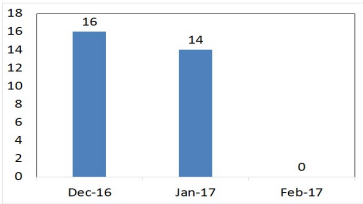
	Equipment :	f-40	Loss Type :	Defect Loss							KAIZEN IDEA SHEET  Kaizen ID : 3108												
	Department :	QA	Result :	N	P	Q	C	D	S	M													
	Cell :	C101 FRAME	Type :																				
Unit Name : 100121 - LUMAX AUTO TECHNOLOGIES LIMITED, Aurangabad			Operation : Robotic welding																				
Kaizen Theme: To eliminate defect phenomena Seat cowl fitment not possible on C101 frame			Idea : Location clamping not on bolt																				
Problem / Present Status		Counter Measure			Benchmark :		16																
defect phenomena Seat cowl fitment not possible on C101 frame		Block location shift from bolt Bolt to Guide Block :			Target :		0																
					Start :		25/01/2017		Finished :		25/01/2017												
					Note :		ok																
					Team Members :																		
					1. ashish				2. dinesh														
					3. kishor patil				4. mahajan														
Benefits		Q Q Saet cowl fitment defect eliminated C cost of poor quality reduced M Moral Increase Rs 20000.00																					
Why Why Analysis :		Result :			Kaizen Sustenance :																		
W1 : Why Seat cowl fitment not possible on C101 frame ? A1 : Seat cowl bracket shift in X axis W2 : Why Seat cowl bracket shift in X axis ? A2 : Seat cowl locating block shift in X axis W3 : Why Seat cowl locating block shift in X axis ? A3 : Locating block loose W4 : Why Locating block loose ? A4 : Location and Clamping on Bolt Bolt - Difficult to retighten - Possibility of Twist		Seat Cow fitment not possible  			What To Do : check Seat cowl fitment  How To Do : audit kaizen  Frequency : WEEKLY  Cost Incurred For Making Kaizen : <table><tr><td>Material Cost</td><td>Labour Cost</td><td>Total</td></tr><tr><td>0.04</td><td>0.02</td><td>0.06</td></tr></table> Scope & Plan For Horizontal Deployment : <table><tr><td>Equipmnet</td><td>Target</td><td>Status</td></tr><tr><td>ROBOTIC WELDING</td><td>07/09/2017</td><td>PENDING</td></tr></table>							Material Cost	Labour Cost	Total	0.04	0.02	0.06	Equipmnet	Target	Status	ROBOTIC WELDING	07/09/2017	PENDING
Material Cost	Labour Cost	Total																					
0.04	0.02	0.06																					
Equipmnet	Target	Status																					
ROBOTIC WELDING	07/09/2017	PENDING																					
Root Cause Location and Clamping on Bolt Bolt - Difficult to retighten - Possibility of Twist																							
Date : 03/01/2017																							
Registered By : Mr. Sachin Lahe																							
Manager's Sign : Mr. Hemant Sriwastava																							
----- Bajaj Auto Ltd. (Fabrication) -----																							