
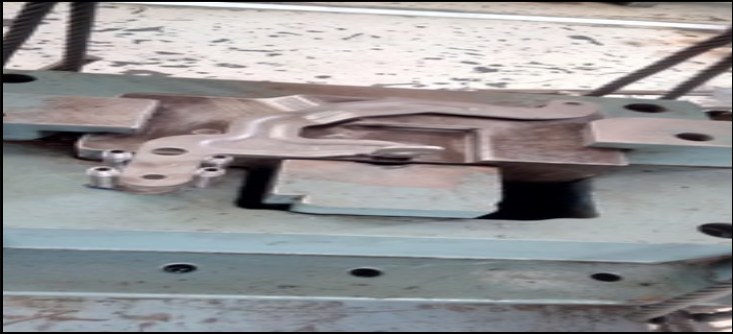

	Equipment :	Piercing tool of 6RU.803.481	Loss Type :	Quality							KAIZEN IDEA SHEET
	Department :	Quality Assurance	Result :	N	P	Q	C	D	S	M	
	Cell :	Press shop	Type :								
Unit Name : Rucha Engineers Pvt Ltd Plant 7, Aurangabad			Operation : Piercing								
Kaizen Theme: To avoid hole shift issue in part no. 6RU.803.481			Idea : To provide the additional pokayoke location in 3rd forming tool to lug.								
Problem / Present Status		Counter Measure		Benchmark :		15					
				Target :		0					
				Start :		10/08/2017		Finished :		09/08/2017	
				Note :							
				Team Members :							
				Benefits							
Why Why Analysis :		Result :		Kaizen Sustenance :							
W1 : Part vibration issue A1 : W2 : Pad part locating rib depth less A2 : W3 : This rib depth as per design A3 : W4 : To provide the additional pokayoke location in to lug. A4 :				What To Do : Pokayoke location pin point added in respective tool PM check sheet.							
				How To Do : Pokayoke location pin point check in between tool PM.							
				Frequency : 20000 Stroke/60Day's							
				Cost Incurred For Making Kaizen :							
				Scope & Plan For Horizontal Deployment :							
Root Cause				Equipmnet		Target		Status			
Date : 03/08/2017											
Registered By : Rucha Engineers Pvt Ltd Plant 7											
Manager's Sign : Mr. S G Sohoni											
----- Rucha Group - Corporate -----											