
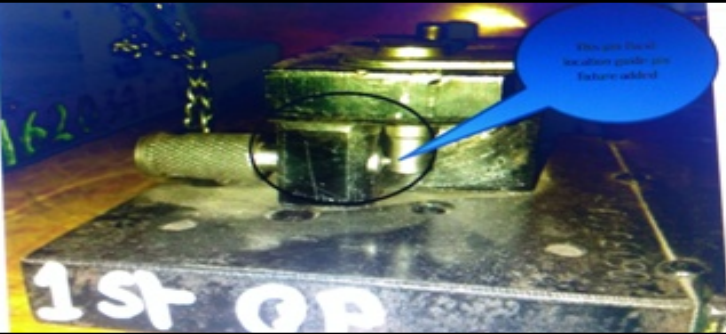
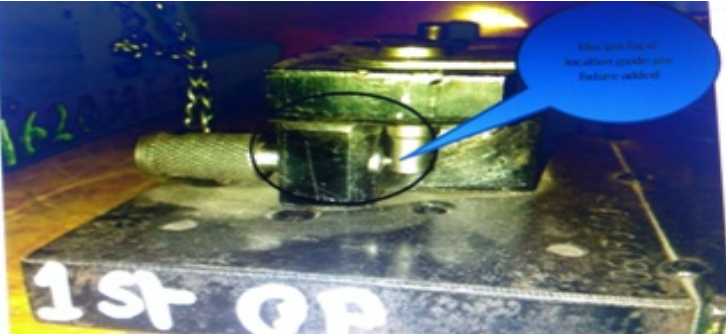
	Equipment :	CO2 WELDING	Loss Type :	Quality							KAIZEN IDEA SHEET
	Department :	PRODUCTION	Result :	N	P	Q	C	D	S	M	
	Cell :	RE60 WELD SHOP	Type :								
Unit Name : Rucha Engineers Pvt Ltd Plant 7, Aurangabad			Operation : ROUND WELDING OF PIN CABLE MOUNTING								
Kaizen Theme: : PARKING LEVER RHD & LHD ASSLY QUALITY ISSUE THERE WAS CHANCE OF HOLE MISSING OR HOLE TWIST.			Idea : To give proper separate locations for pin to hole								
Problem / Present Status		Counter Measure		Benchmark :		200 NO'S					
: BF -162038 & BF-162011 parking lever as sly pin cable hole not fix location		we provides new fixture added because pin cable hole		Target :		0					
				Start :		03/05/2017		Finished :		17/05/2017	
				Note :		There is no proper location for pin hole fitment.					
				Team Members :							
				1. WASIM SHAIKH		2. VILAS WAGH					
				3. RAMHARI KHEDKAR		4.					
				5.		6.					
				Benefits							
				Q		100% problem solve of rejection PPM 0.00					
Why Why Analysis :		Result :		Kaizen Sustenance :							
W1 : because fixture no location pin cable at moment A1 : W2 : there are pin cable lower side not proper resting A2 : W3 : in fixture not having poka yoke pin A3 : W4 : A4 :		poka yoke implemented for hole missing as well hole twist.		What To Do : added IPO sheet of parking lever							
				How To Do : to update the IPO sheet as well as added in daily poka yoke check sheet,							
				Frequency : daily							
				Cost Incurred For Making Kaizen :							
Root Cause				Material Cost		Labour Cost		Total			
Date : 08/09/2017				4000.00		600.00		4600.00			
Registered By : Rucha Engineers Pvt Ltd Plant 7				Scope & Plan For Horizontal Deployment :							
Manager's Sign : Mr. S G Sohoni				Equipmnet		Target		Status			
----- Rucha Group - Corporate -----											