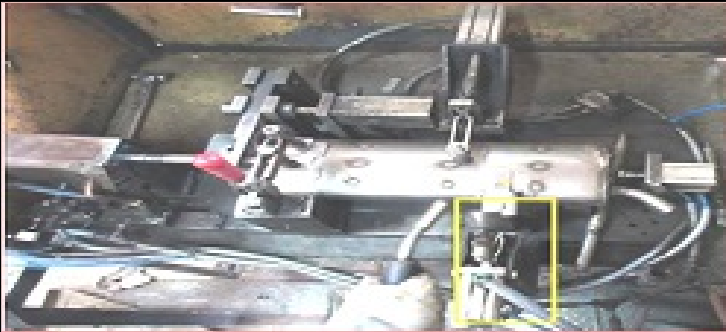
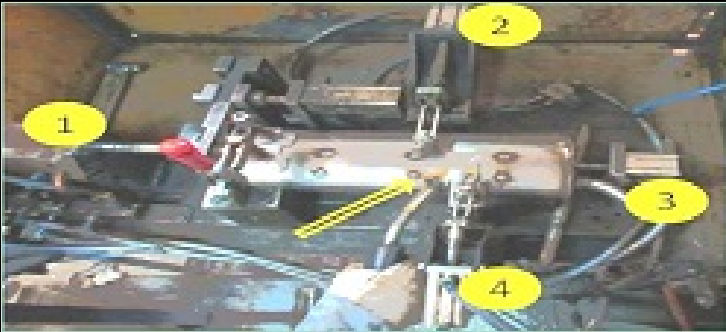
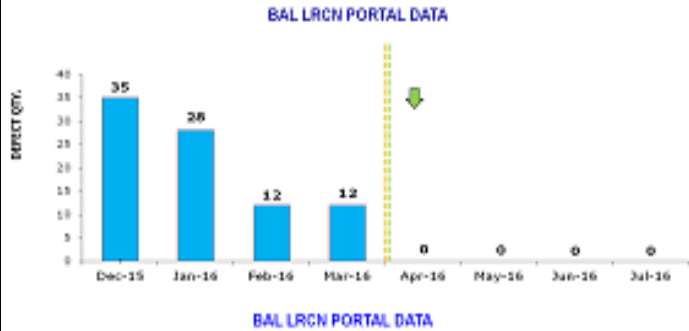


<div> <div></div> </div>	Equipment :	Fixture	Loss Type :	Quality							KAIZEN IDEA SHEET Kaizen ID : 3111	
	Department :	Quality	Result :	N	P	Q	C	D	S	M		
	Cell :	Silencer	Type :									
Unit Name : Rucha Engineers Pvt Ltd Plant 3, Aurangabad			Operation :									
Kaizen Theme: To Eliminate In house rejection			Idea : Provision of detection mechanism to detect incomplete/No clamping before MIG welding									
Problem / Present Status		Counter Measure			Benchmark :							
Final Inspection Stage rejection due to Muffler Assembly not qualify to relation gauge Avg 60 Per Month		All the pneumatic clamps on the welding Fixture are Provided Reed Switch interlocked with MIG welding cycle. In case of incomplete/no clamping, weld c			Target :							
					Start :		23/08/2017		Finished :		30/08/2017	
					Note :							
					Team Members :							
					1. Mr.S U Gadekar		2. Mr.A L Rathod					
					3.		4.					
					5.		6.					
					Benefits							
					Q		Zero Inhouse rejection PPM 0.00					
Why Why Analysis :		Result :			Kaizen Sustenance :							
W1 : Why Silencer assembly not qualify to Relation Gauge ? A1 : Not Proper fitment of Mounting Bracket on Silencer Assembly W2 : Why Not Proper fitment of Mounting Bracket on Silencer Assembly ? A2 : Incomplete/No clamping to the Silencer assembly at the time of MIG welding W3 : Why Incomplete/No clamping to the Silencer assembly at the time of MIG welding ? A3 : No detection mechanism to detect incomplete/No clamping before MIG welding W4 : Why No detection mechanism to detect incomplete/No clamping before MIG welding ? A4 :		In House rejection Zero 			What To Do : Point added in Pokayoke checksheet How To Do : Checked Interlocked Working or not Frequency : Daily							
Root Cause No detection mechanism to detect incomplete/No clamping before MIG welding					Cost Incurred For Making Kaizen :							
Date : 08/09/2017					Material Cost		Labour Cost		Total			
Registered By : Rucha Engineers Pvt Ltd Plant 3					0.00		0.00		0.00			
Manager's Sign : Mr. S G Sohoni					Scope & Plan For Horizontal Deployment :							
					Equipmnet		Target		Status			
----- Rucha Group - Corporate -----												