

	Equipment :	Fixture	Loss Type :	MP Kazien							KAIZEN IDEA SHEET
	Department :	BDE	Result :	N	P	Q	C	D	S	M	
	Cell :	Robotic Cell 2	Type :								
Unit Name : Rucha Engineers Pvt Ltd Plant 1, Aurangabad			Operation : Manual CO2 welding								
Kaizen Theme: Quality Improvement			Idea : Tooling hole addition for loacting								
Problem / Present Status		Counter Measure			Benchmark :						
No any location on assembly for proper locating on welding fixture		2 tooling hole added for proper locating			Target :						
					Start :		05/05/2017		Finished :	10/06/2017	
					Note :						
					Team Members :						
					1. Kiran Khaire			2. Sujit Motewar			
					3. Manohar Naphade			4. Anil Chopade			
					5.			6.			
					Benefits						
Why Why Analysis :		Result :			Kaizen Sustenance :						
W1 :		Part get positioned correctly on welding fixture			What To Do : Periodic fixture JH & PM						
A1 :					How To Do : Give instruction to operator for daily JH & maintenance person for periodic PM						
W2 :											
A2 :											
W3 :											
A3 :											
W4 :		Frequency : Daily for JH & monthly for PM									
A4 :		Cost Incurred For Making Kaizen :									
					Material Cost		Labour Cost		Total		
					0.00		0.00		0.00		
		Scope & Plan For Horizontal Deployment :									
					Equipmnet		Target		Status		
Root Cause											
Date : 07/09/2017											
Registered By : Rucha Engineers Pvt Ltd Plant 1											
Manager's Sign : Mr. S G Sohoni											
----- Rucha Group - Corporate -----											