

	Equipment :	Recyclone Unit	Loss Type :	Cost							KAIZEN IDEA SHEET
	Department :	Maintenance	Result :	N	P	Q	C	D	S	M	
	Cell :	Powder coating	Type :								
Unit Name : Rucha Engineers Pvt Ltd Plant 3, Aurangabad			Operation : Powder coating								Kaizen ID : 3113
Kaizen Theme: To reduced Maintenance spares cost			Idea : To be Provide Ventury Nozzle in Re cyclone block assly								
Problem / Present Status		Counter Measure			Benchmark :		13924				
High cost of maintenance spares		Provide extra ventury nozzle with thread mounting			Target :		11139				
					Start :		14/08/2017		Finished : 28/08/2017		
					Note :						
					Team Members :						
					1. K.S.LASHKARE				2. AA SHAIKH		
					3. SAMADHAN WAGH				4.		
					5.				6.		
					Benefits						
Why Why Analysis :		Result :			Kaizen Sustenance :						
W1 : Provided Ventury nozzle in Powder suction Block		Reduced Maintenance spares cost			What To Do : Check point added in PM check Sheet						
A1 : Block surface wear out											
W2 : Block surface wear out					How To Do : Through PM check Sheet						
A2 : due to powder suction pressure											
W3 : Why due to powder suction pressure ?					Frequency : Monthly						
A3 : solid block surface					Cost Incurred For Making Kaizen :						
W4 : Why solid block surface ?					Material Cost		Labour Cost		Total		
A4 : No provision for replaced ventury					100.00		50.00		150.00		
Root Cause					Scope & Plan For Horizontal Deployment :						
No provision for replaced ventury					Equipmnet		Target		Status		
Date : 08/09/2017											
Registered By : Rucha Engineers Pvt Ltd Plant 3											
Manager's Sign : Mr. S G Sohoni											
----- Rucha Group - Corporate -----											