

	Equipment :	4S line	Loss Type :	Productivity							KAIZEN IDEA SHEET	
	Department :	Production	Result :	N	P	Q	C	D	S	M		
	Cell :	Silencer	Type :									
Unit Name : Rucha Engineers Pvt Ltd Plant 3, Aurangabad			Operation :									
Kaizen Theme: To increase output/man			Idea : To maintained dimension 5.5mm in welding fixture.									
Problem / Present Status		Counter Measure			Benchmark :							
Extra operation added to maintain required dimension.					Target :							
					Start :		06/06/2017		Finished :		07/08/2017	
					Note :							
					Team Members :							
					1. Mr. Anis					2. Mr Dilip		
					3.					4.		
					5.					6.		
					Benefits							
Why Why Analysis :		Result :			Kaizen Sustenance :							
W1 :					What To Do :							
A1 :												
W2 :					How To Do :							
A2 :												
W3 :					Frequency :							
A3 :					Cost Incurred For Making Kaizen :							
W4 :					Material Cost		Labour Cost		Total			
A4 :					0.00		0.00		0.00			
					Scope & Plan For Horizontal Deployment :							
					Equipmnet		Target		Status			
Root Cause												
Date : 23/08/2017												
Registered By : Rucha Engineers Pvt Ltd Plant 3												
Manager's Sign : Mr. S G Sohoni												
----- Rucha Group - Corporate -----												