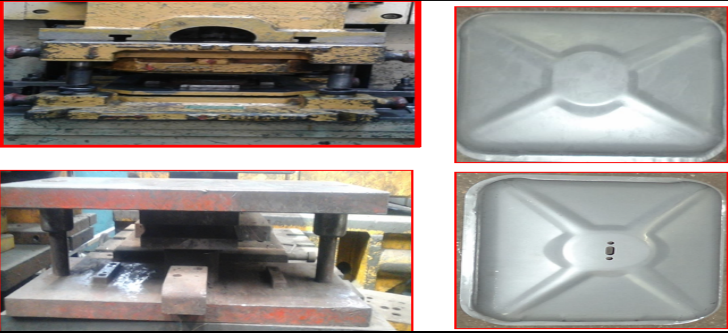


	Equipment :	Press Machine	Loss Type :	Delivery							KAIZEN IDEA SHEET	
	Department :	Production	Result :	N	P	Q	C	D	S	M		
	Cell :	Press Shop	Type :									
Unit Name : Rucha Engineers Pvt Ltd Plant 1, Aurangabad			Operation : PIERCING & TRIMMING								Kaizen ID : 3116	
Kaizen Theme: Improve Productivity			Idea :									
Problem / Present Status		Counter Measure			Benchmark :		885 Min					
Short supply press part to fuel tank assly line					Target :		0					
					Start :		08/09/2017		Finished :		08/09/2017	
					Note :							
					Team Members :							
					1. Mr. SB Dhokane		2. Mr. DS Dabhade					
		3. Mr. Aaquib Ahmad		4. Mr. SR Pardeshi								
		5.		6.								
		Benefits										
Why Why Analysis :		Result :			Kaizen Sustenance :							
W1 :					What To Do :							
A1 :												
W2 :					How To Do :							
A2 :												
W3 :					Frequency :							
A3 :					Cost Incurred For Making Kaizen :							
W4 :					Material Cost		Labour Cost		Total			
A4 :					0.00		0.00		0.00			
Root Cause					Scope & Plan For Horizontal Deployment :							
					Equipmnet		Target		Status			
Date : 08/09/2017												
Registered By : Rucha Engineers Pvt Ltd Plant 1												
Manager's Sign : Mr. S G Sohoni												
----- Rucha Group - Corporate -----												