
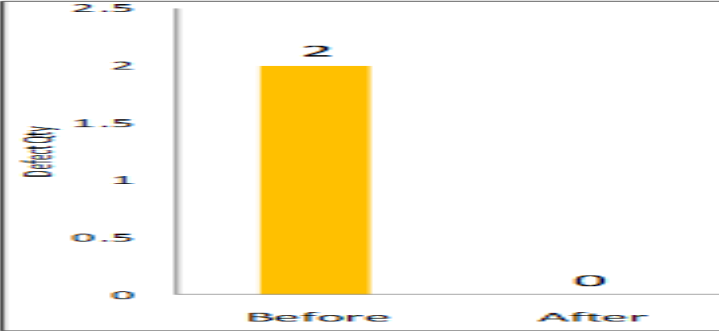


<div><div></div></div>	Equipment :	Leakage Tank	Loss Type :	Quality							KAIZEN IDEA SHEET	
	Department :	Quality	Result :	N	P	Q	C	D	S	M		
	Cell :	Diesel Silencer	Type :									
Unit Name : Rucha Engineers Pvt Ltd Plant 6, Aurangabad			Operation : Leakage Testing								Kaizen ID : 3118	
Kaizen Theme: Reduce Field complaint			Idea : Material handling system Improvement									
Problem / Present Status		Counter Measure			Benchmark :		2					
hardness of job increase in process		Gravity chute Provided for Material Handling			Target :		0					
		<div><div></div></div>			Start :		09/08/2017		Finished :		10/08/2017	
					Note :							
					Team Members :							
					1. MR. B R Kangre		2. MR. A S Shinde					
					3. MR. A S Garkal		4.					
5.		6.										
Benefits												
Q		Hardness of Material Prevented during Nos 2.00										
Why Why Analysis :		Result :			Kaizen Sustenance :							
W1 : Why Increased hardness of job ? A1 : Hot jobs cooled sudden. W2 : Why Hot jobs cooled sudden ? A2 : FIFO not followed on line for inspection process W3 : Why FIFO not followed on line for inspection process ? A3 : Random picking of job W4 : Why Random picking of job ? A4 : No Provision for jobs being followed in line for leakage testing		Hardness of Job retained constant			What To Do : Point Added in In process Check Sheet							
					How To Do : In process Patrol Inspection being done							
					Frequency : Twice In A Shift							
					Cost Incurred For Making Kaizen :							
					Material Cost		Labour Cost		Total			
		500.00		500.00		1000.00						
Root Cause					Scope & Plan For Horizontal Deployment :							
No Proper arrangement in Material handling so that FIFO is being followed					Equipmnet		Target		Status			
Date : 09/09/2017												
Registered By : Rucha Engineers Pvt Ltd Plant 6												
Manager's Sign : Mr. S G Sohoni												
----- Rucha Group - Corporate -----												