

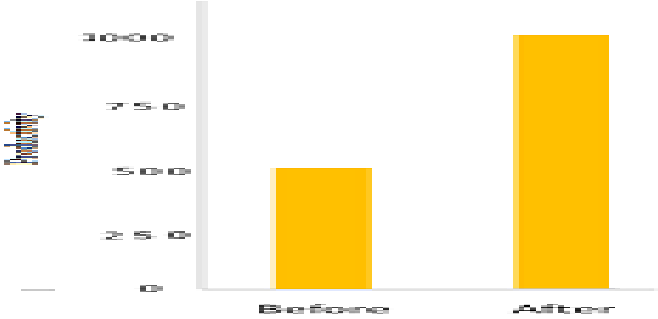
	Equipment :	SPM	Loss Type :	Productivity							KAIZEN IDEA SHEET				
	Department :	Quality	Result :	N	P	Q	C	D	S	M					
	Cell :	Bending	Type :												
Unit Name : Rucha Engineers Pvt Ltd Plant 6, Aurangabad			Operation : Welding												
Kaizen Theme: Reduce Man Power and increase Production			Idea : provide fixture block												
Problem / Present Status		Counter Measure		Benchmark :		50%									
SPM can only used for welding on single side of Spacer		provide fixture block		Target :		100%									
				Start :		09/09/2017		Finished :		11/09/2017					
				Note :											
				Team Members :											
				1. MR. B R Kangre		2. MR. Ashish Shinde									
3. MR. Amol Garkal		4. MR. Dharamraj Khanda													
5.		6.													
Benefits															
P		Production Increased by twice Nos 1000.00													
Why Why Analysis :		Result :		Kaizen Sustenance :											
W1 : Why Single Side Welding on SPM ? A1 : SPM as the provision to weld on One Side only W2 : Why SPM as the provision to weld on One Side only ? A2 : Due to its design W3 : Why Due to its design ? A3 : It Has no Provision for holding job for both side welding W4 : Why It Has no Provision for holding job for both side welding ? A4 : NO fixture arrangement on SPM		Productivity Increased By Twice 		What To Do : Fixture Added on SPM											
Root Cause				How To Do : Point Added in Fixture PM check Sheet											
NO fixture arrangement on SPM				Frequency : Weekly											
Date : 09/09/2017				Cost Incurred For Making Kaizen :											
Registered By : Rucha Engineers Pvt Ltd Plant 6															
Manager's Sign : Mr. S G Sohoni				Scope & Plan For Horizontal Deployment :											
----- Rucha Group - Corporate -----				Equipment								Target		Status	