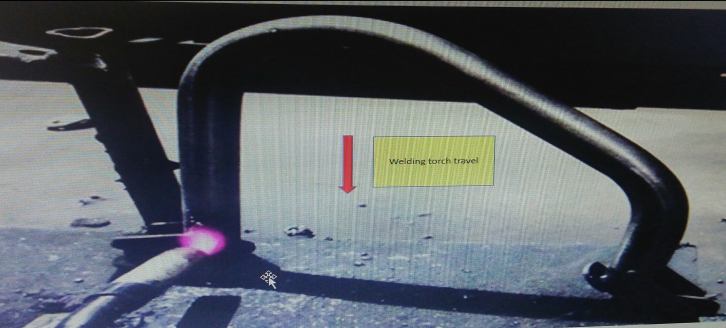
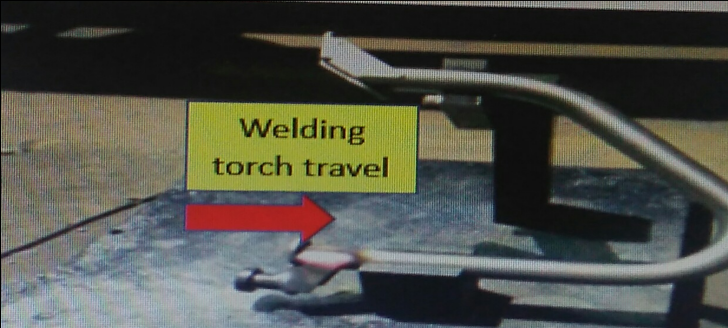
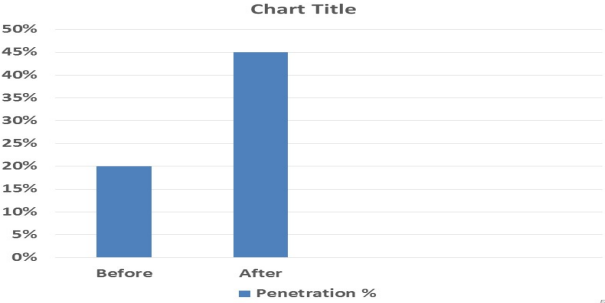
	Equipment :		Loss Type :	Failure Loss							KAIZEN IDEA SHEET												
	Department :	Bal Press & Fabrication	Result :	N	P	Q	C	D	S	M													
	Cell :	Dominar leg gaurd	Type :									Kaizen ID : 3120											
Unit Name : Press and Fab - Quality, Pune			Operation :																				
Kaizen Theme: To prevent field failure due to less penetration in dominar leg gaurd weld joints.			Idea : sutable welding fixture provided for horizontal down hand position welding.																				
Problem / Present Status		Counter Measure				Benchmark :																	
Dominar leg gaurd crack at weld joinery region after 10000 KM in field		sutable welding fixture provided for horizontal down hand position welding.				Target :		0															
				Start :		08/08/2017		Finished :		10/08/2017													
				Note :																			
				Team Members :																			
				1. Dhananjay Shitole		2. Omkar Patinge																	
				3.		4.																	
				5.		6.																	
		Benefits																					
Why Why Analysis :		Result :				Kaizen Sustenance :																	
W1 : Why Leg gaurd crack at weld joinery region in field. ? A1 : Less penetration observed in weld joints W2 : Why Less penetration observed in weld joints ? A2 : Welding done vertically top to bottom. W3 : Why Welding done vertically top to bottom. ? A3 : Sutable fixture not available W4 : Why Sutable fixture not available ? A4 :		Penetration achived more than 45 % in weld joints. 				What To Do : How To Do : Frequency : Cost Incurred For Making Kaizen : <table><tr><td>Material Cost</td><td>Labour Cost</td><td>Total</td></tr><tr><td>0.00</td><td>0.00</td><td>0.00</td></tr></table> Scope & Plan For Horizontal Deployment : <table><tr><td>Equipmnet</td><td>Target</td><td>Status</td></tr><tr><td colspan="3"></td></tr></table>						Material Cost	Labour Cost	Total	0.00	0.00	0.00	Equipmnet	Target	Status			
Material Cost	Labour Cost	Total																					
0.00	0.00	0.00																					
Equipmnet	Target	Status																					
Root Cause Sutable fixture not available																							
Date : 12/09/2017																							
Registered By : Mr Sdhanjay Shitole																							
Manager's Sign :																							
----- BAL Prass and Fab Team -----																							