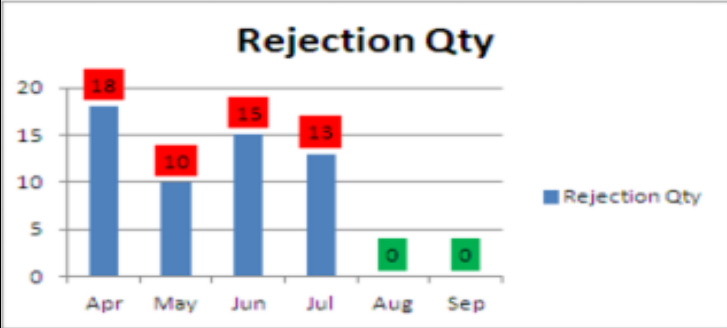


	Equipment :	6RU 817 281/282	Loss Type :	Quality							KAIZEN IDEA SHEET	
	Department :	Tool Maintenance	Result :	N	P	Q	C	D	S	M		
	Cell :	Production	Type :									
Unit Name : Rucha Engineers Pvt Ltd Plant 7, Aurangabad			Operation : Vertical trimming tool									
Kaizen Theme: To avoid the blank cut issue in vertical trimming tool.			Idea : Add new pin location for part self guide.									
Problem / Present Status		Counter Measure			Benchmark :		14					
6RU 817 281/282 Vertical trimming tool no pin location.		Add new pin location for part self guide.			Target :		0					
					Start :		14/08/2017		Finished :		16/08/2017	
					Note :							
					Team Members :							
					1. R.B.Jagtap		2. N.M.Jadhav					
3.		4.										
5.		6.										
Benefits												
Q		100% stooped blank cut issue in vertical trimming tool. PPM 0.00										
Why Why Analysis :		Result :			Kaizen Sustenance :							
W1 : 6RU 817 281/282 vertical trimming tool blank cut issue		6RU 817 281/282 vertical trimming tool blank cut issue solved.			What To Do : Pin location point add in PM check sheet.							
A1 : Part no guide properly in vertical trimming tool					How To Do : Check the location pin in place in between Preventive maintenance.							
W2 : Why Part no guide properly in vertical trimming tool ?					Frequency : 20000 Stroke/60Day's							
A2 : Part no guide properly in vertical trimming tool					Cost Incurred For Making Kaizen :							
W3 : Why Part no guide properly in vertical trimming tool ?					Material Cost		Labour Cost		Total			
A3 : New self guide pin location required.					430.00		250.00		680.00			
W4 : Why New self guide pin location required. ?		Scope & Plan For Horizontal Deployment :										
A4 :		Equipmnet		Target		Status						
Root Cause												
New self guide pin location required.												
Date : 13/09/2017												
Registered By : Rucha Engineers Pvt Ltd Plant 7												
Manager's Sign : Mr. S G Sohoni												
----- Rucha Group - Corporate -----												